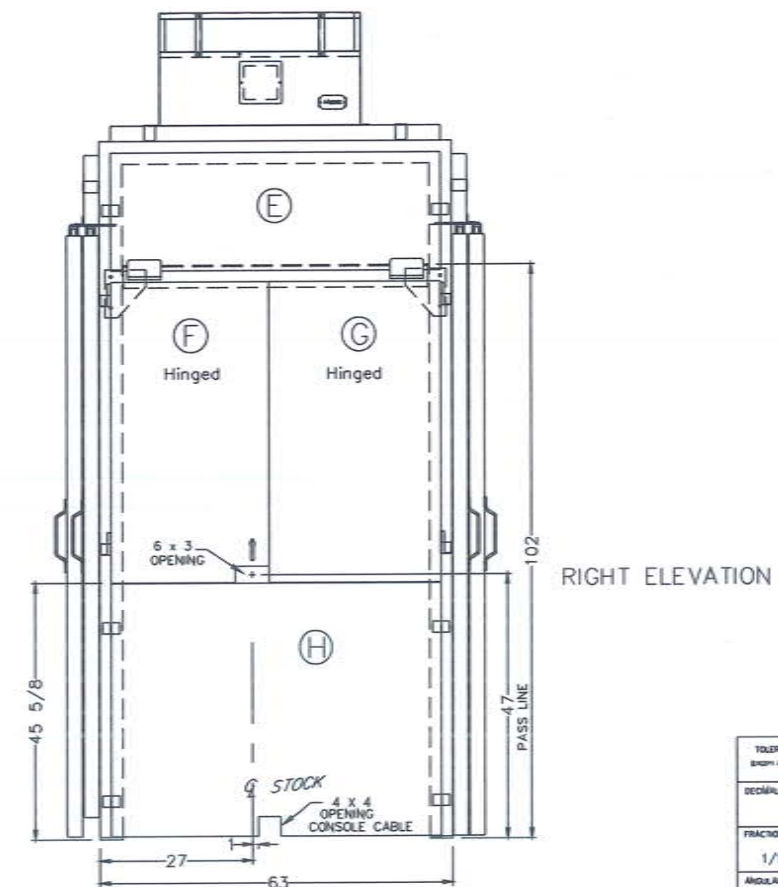
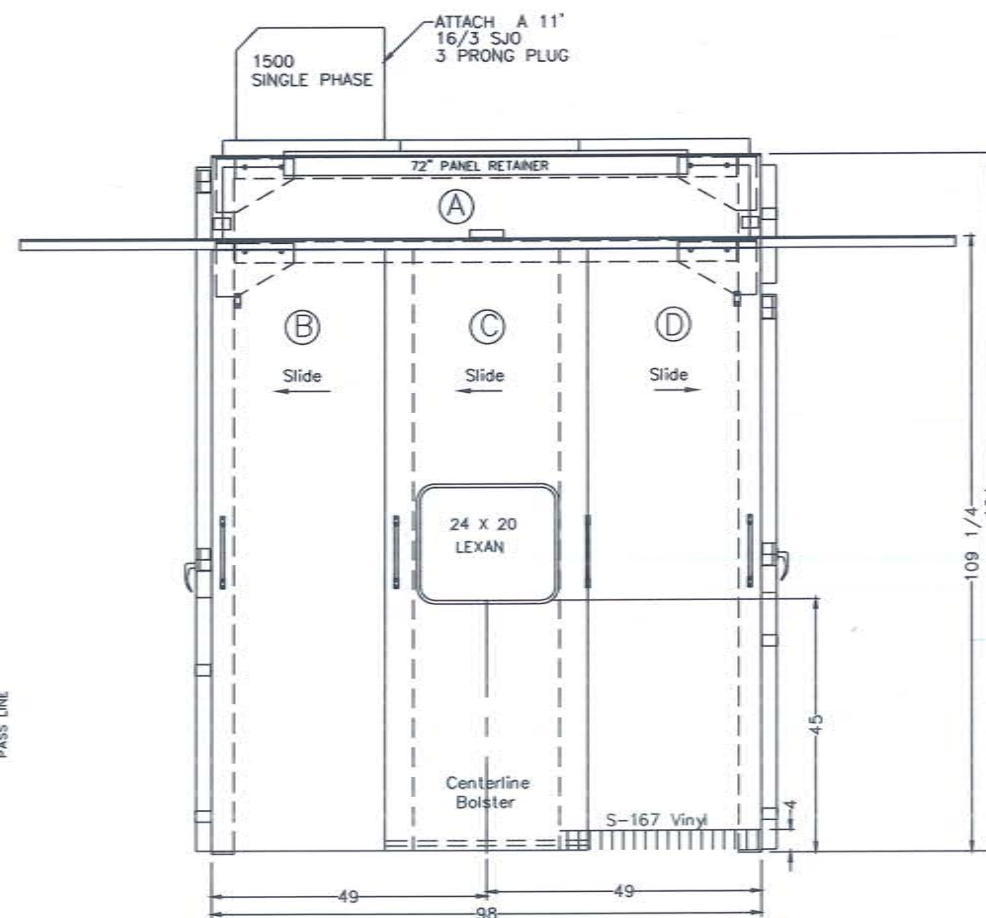
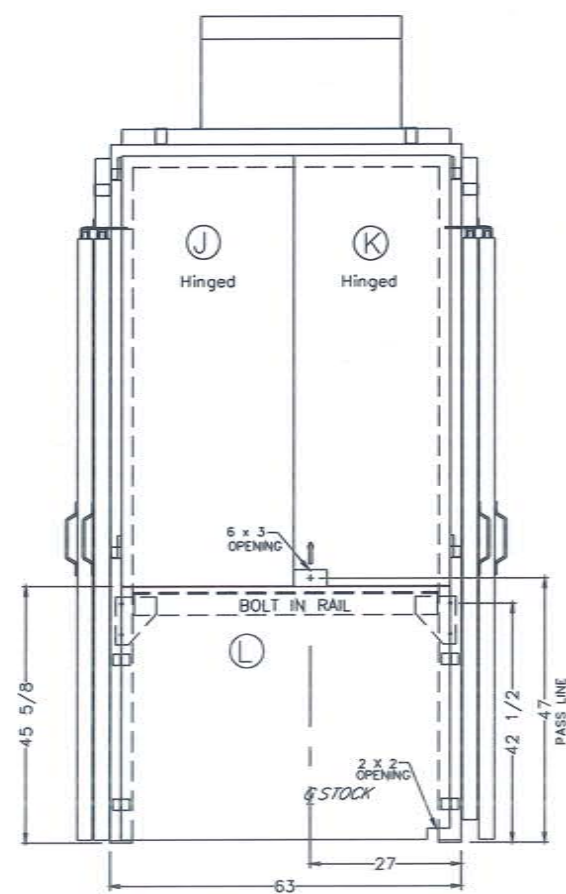
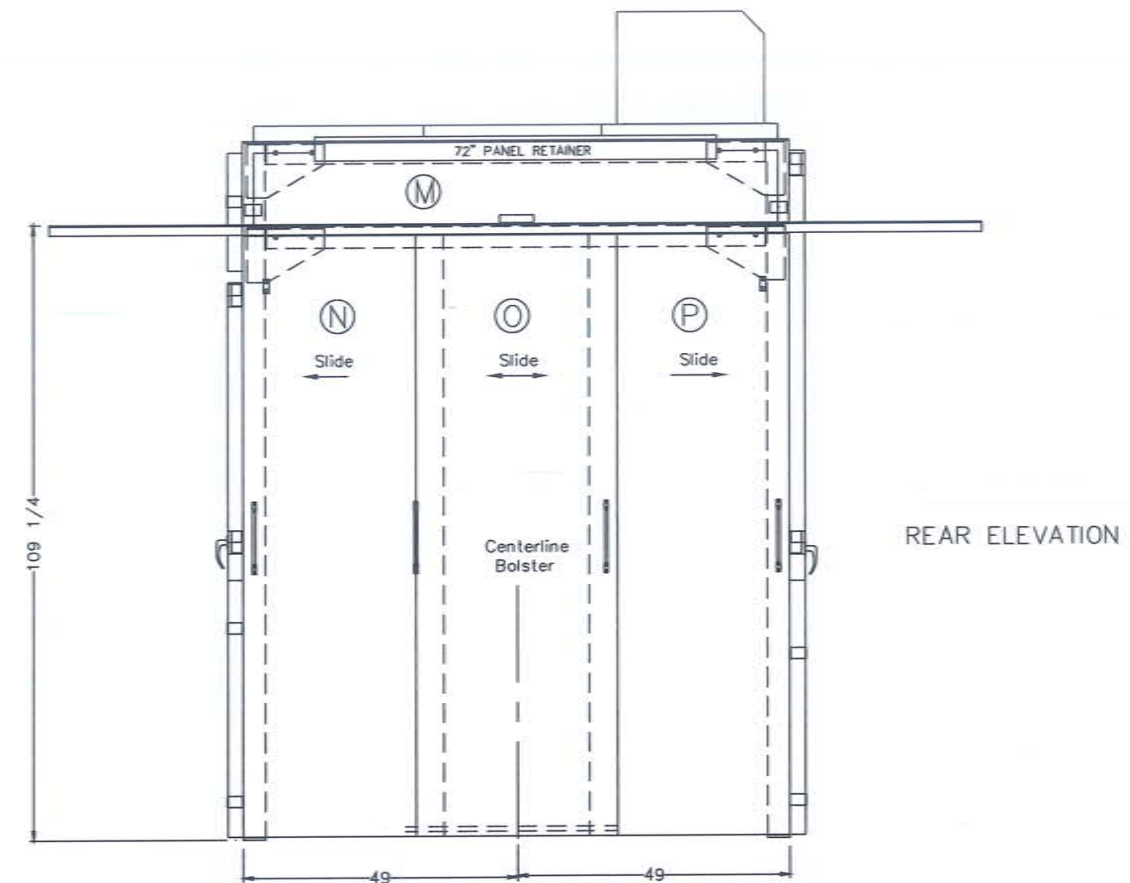
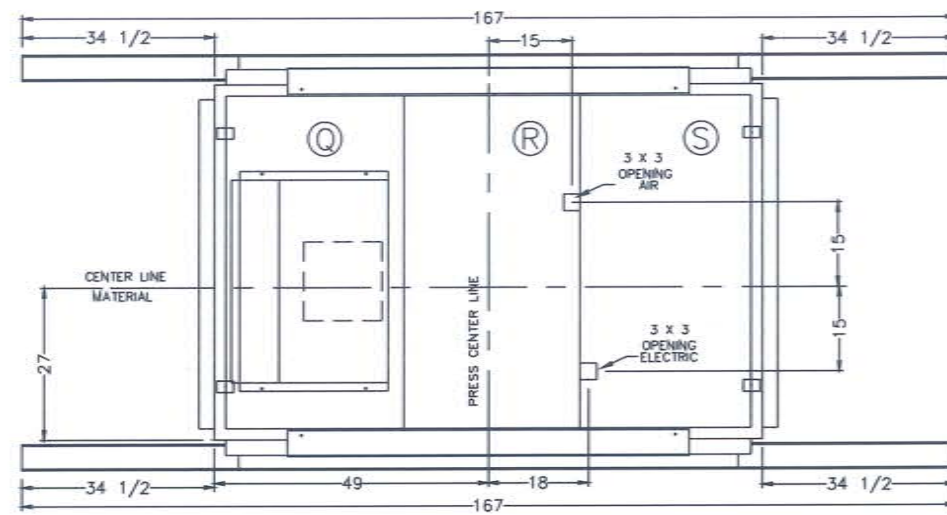




LEFT ELEVATION

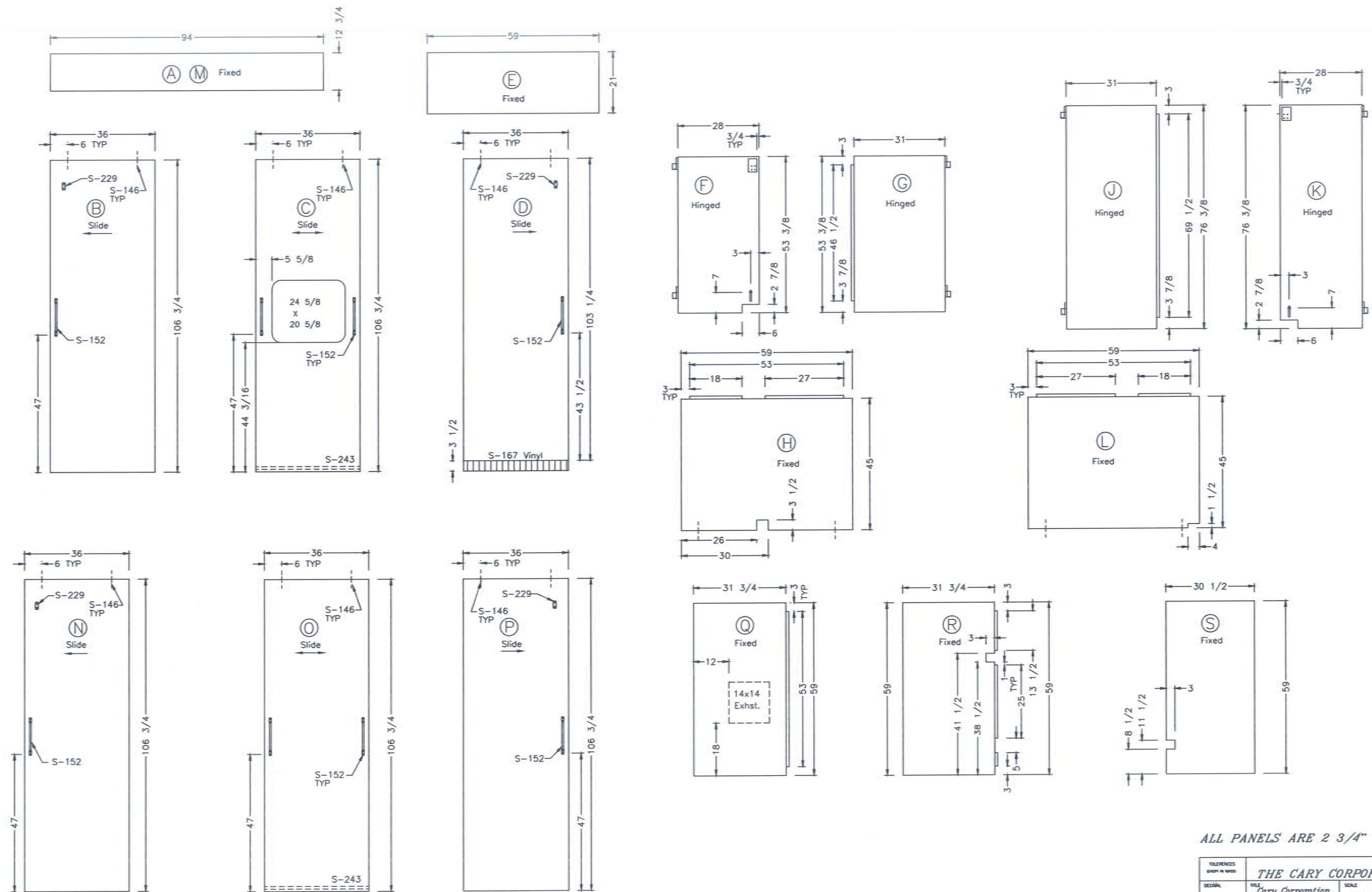
FRONT ELEVATION

REAR ELEVATION

RIGHT ELEVATION

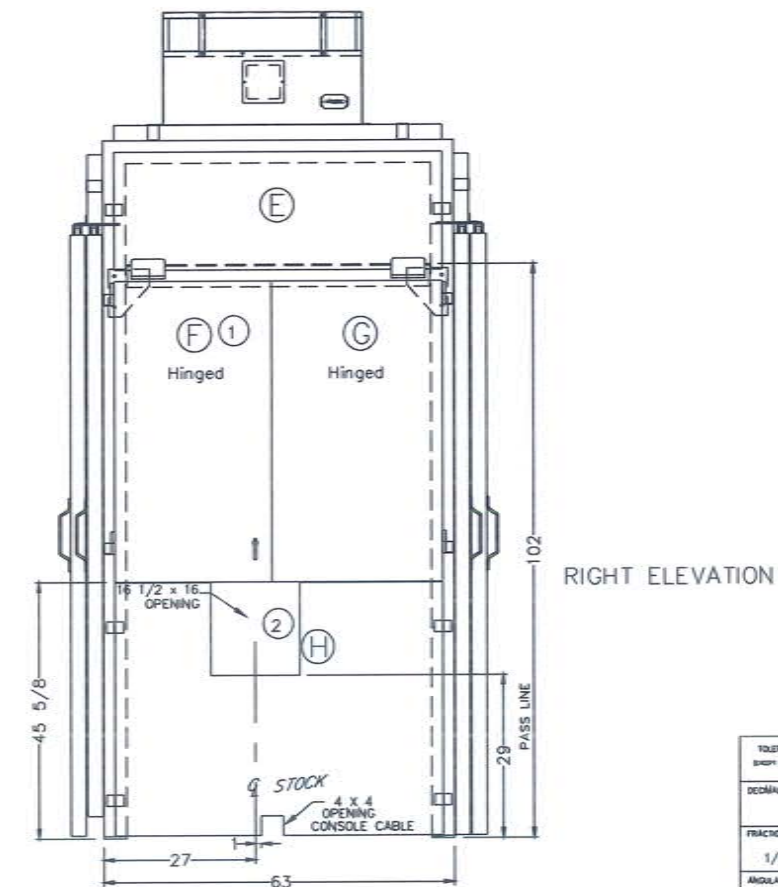
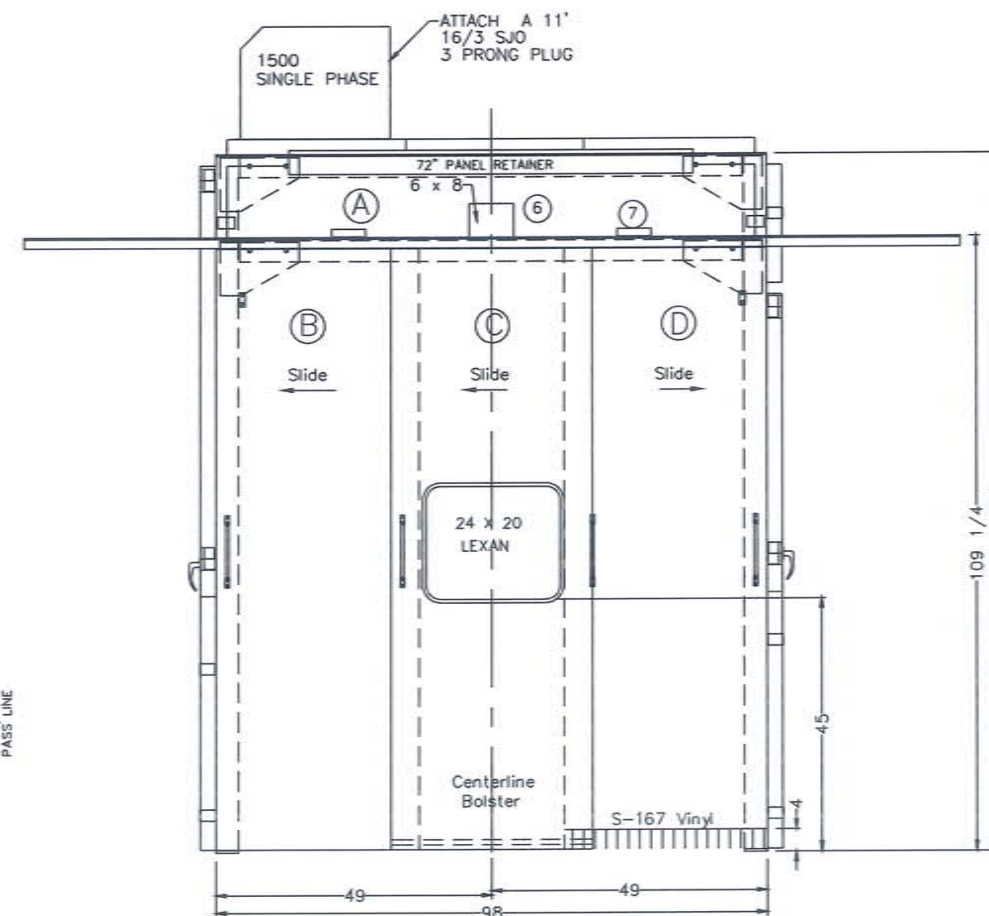
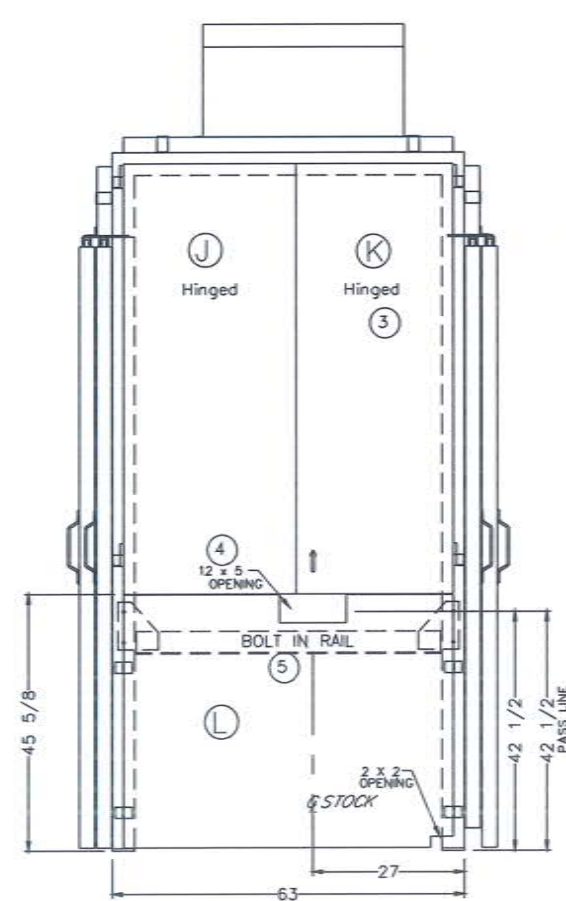
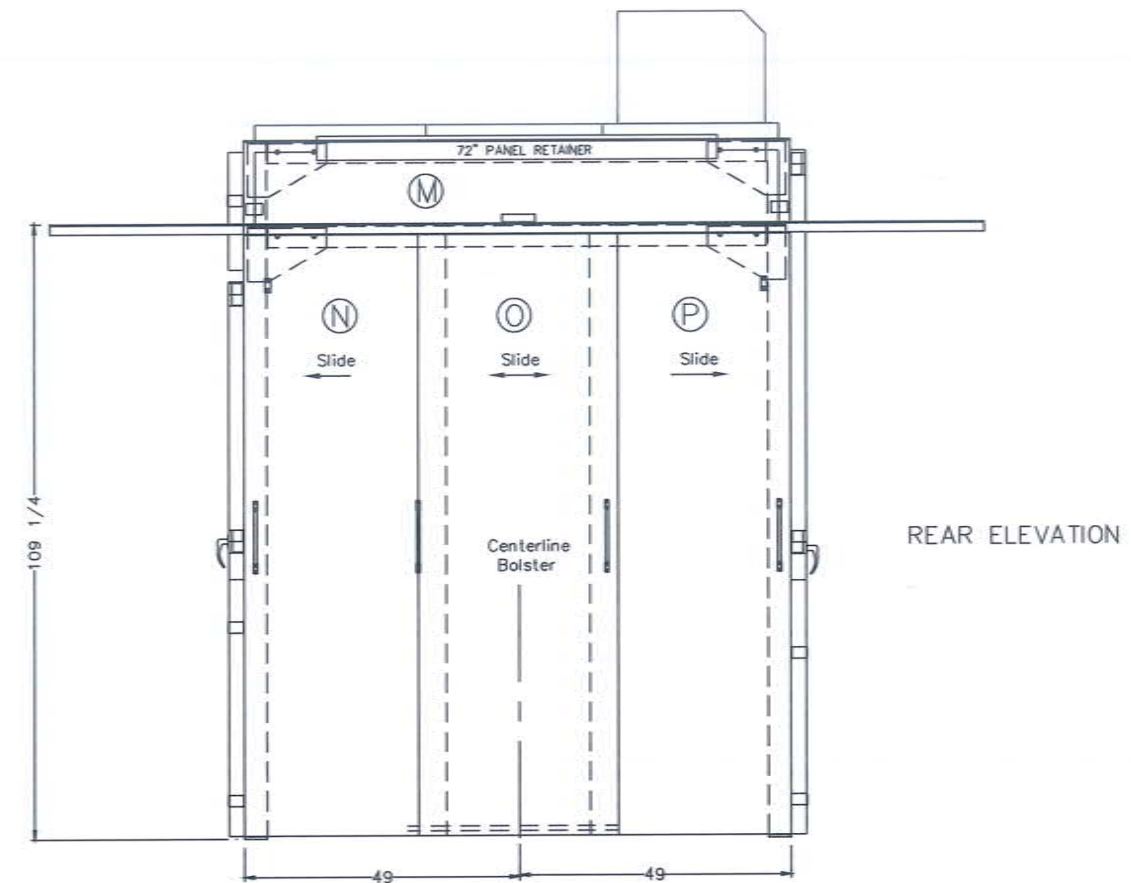
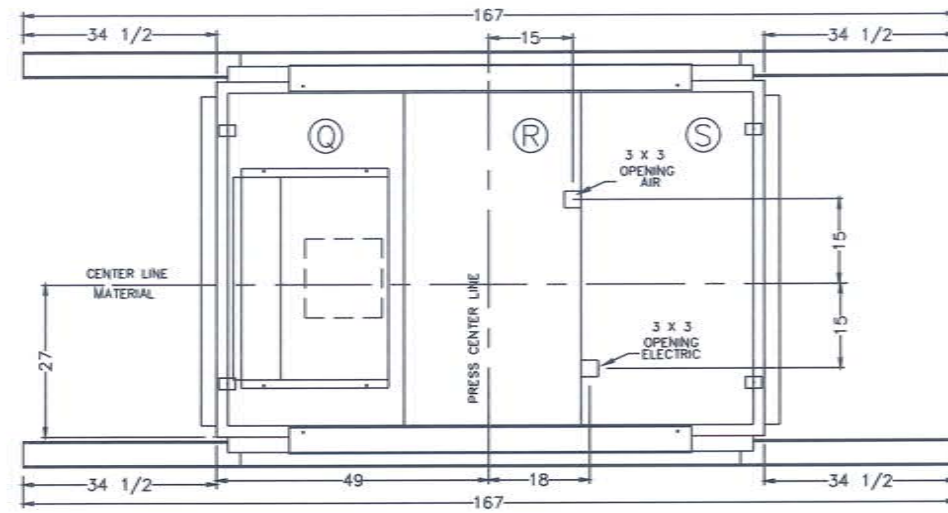
TOLERANCES UNLESS OTHERWISE SPECIFIED	THE CARY CORPORATION			
DECIMAL	DATE	SCALE	DRAWN BY	APPROVED BY
1/16	02/12/96	1/16	J. GRAVES	
ANGULAR	DATE	DRAWING NUMBER		

TITLE
 Cary Corporation
 Metal Form '96
 ASSEMBLY
 MINSTER P2-46
 E-2191-A



ALL PANELS ARE 2 3/4" THICK

TOLERANCES SHOWN IN FIGURES			
DECIMAL	TITLE	SCALE	DRAWN BY
FRACTIONAL	THE CARY CORPORATION	1/16	L. Hollis
ANGULAR	Cary Corporation		APPROVED BY
	Metal Form '96		
	PANELS		
	DATE	DRAWING NUMBER	
	02/12/96	E-2191-P	



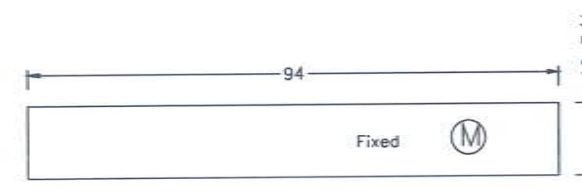
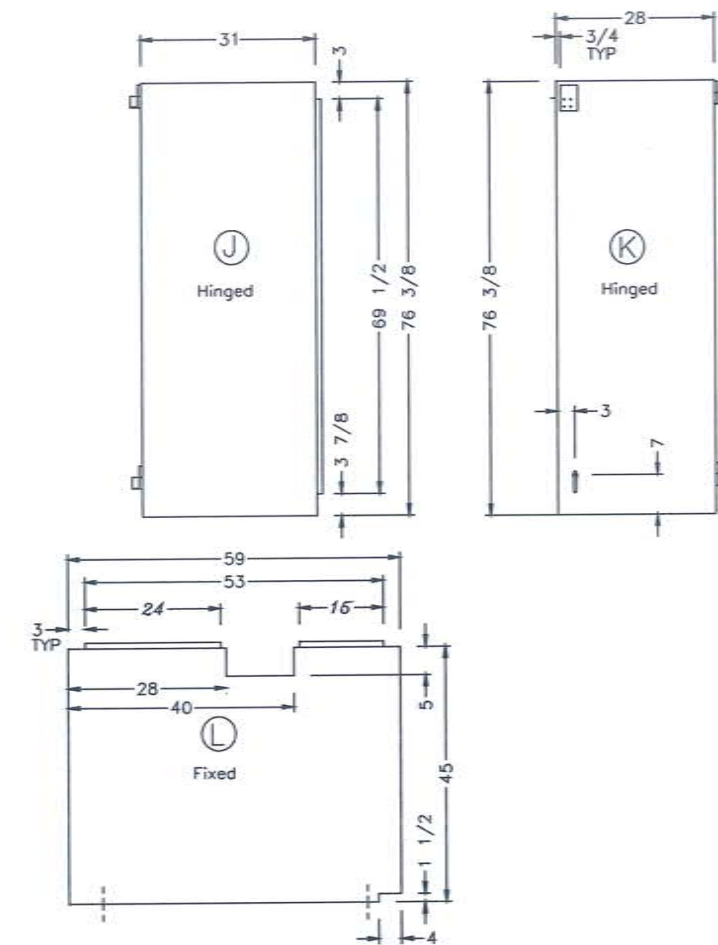
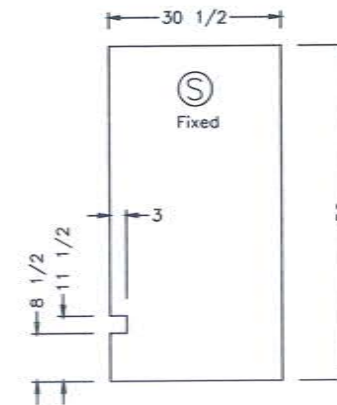
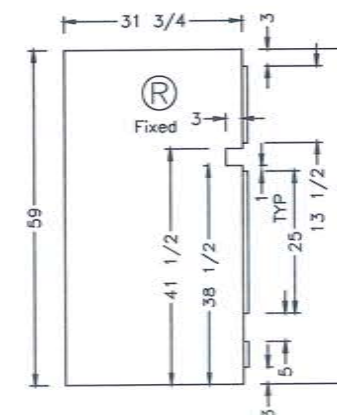
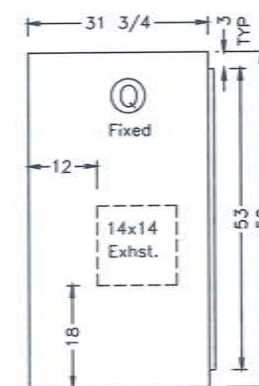
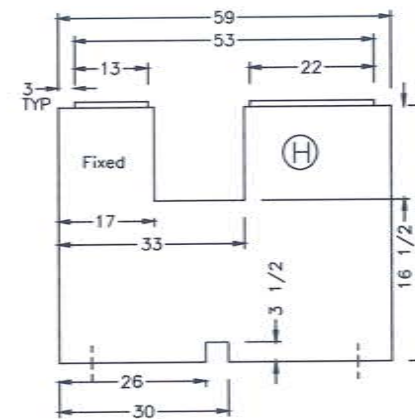
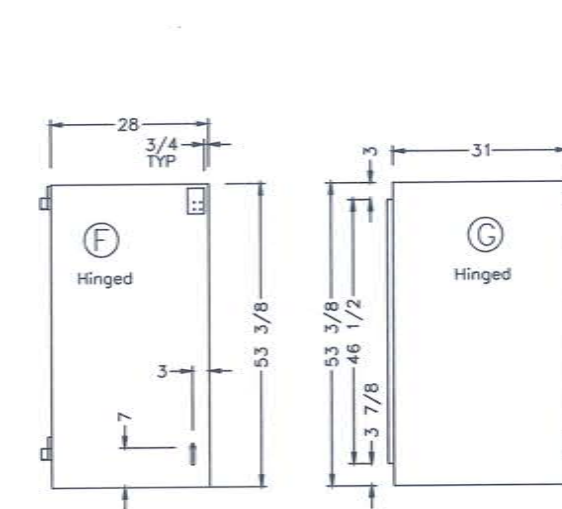
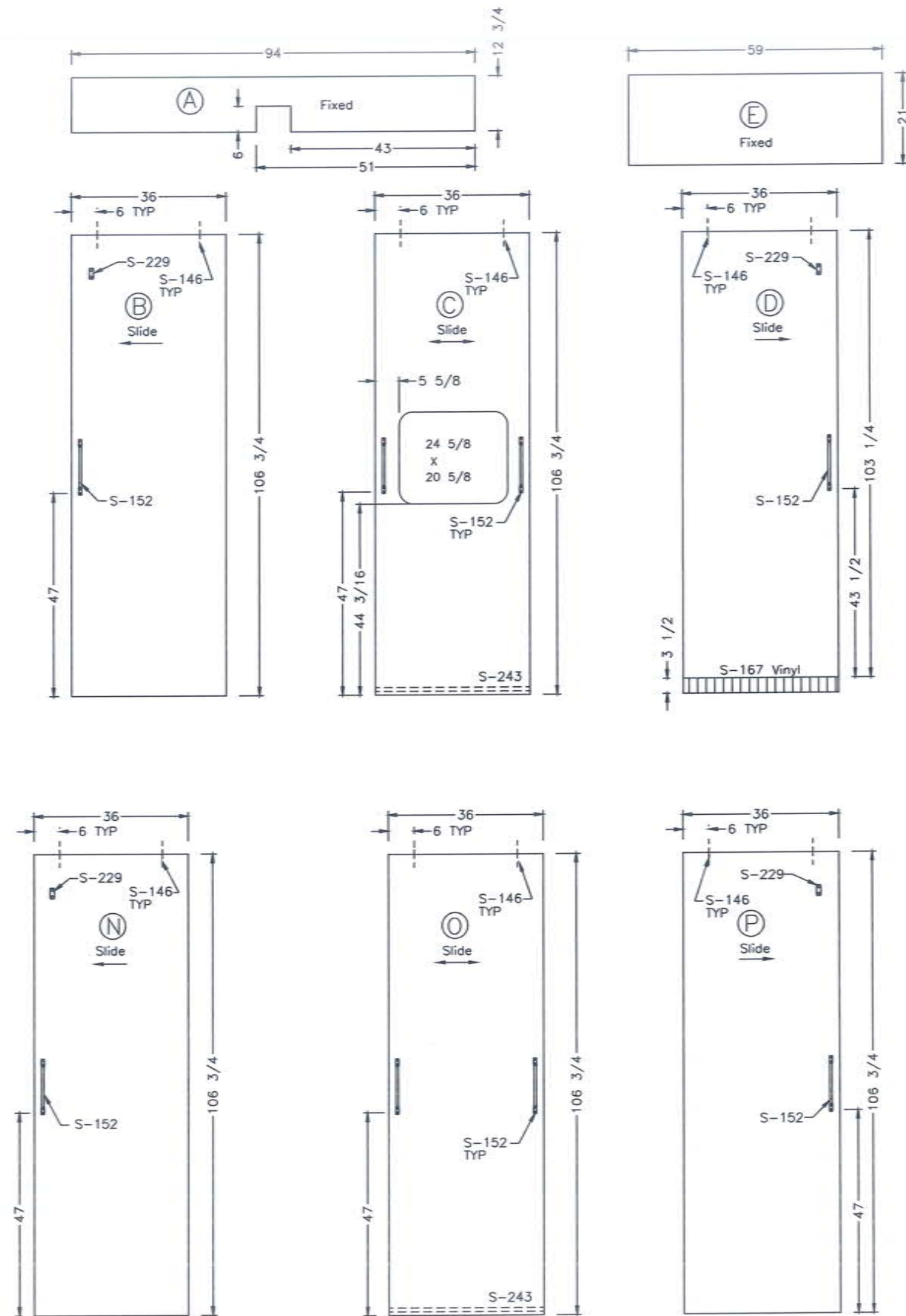
1. PANEL TO BE REMADE PER CHANGES.
2. ADD A 16-1/2 x 16 CUTOUT TO THE PANEL
3. PANEL TO BE REMADE PER CHANGES
4. ADD A 12 x 5 CUTOUT TO THE PANEL
5. ROTATE RAIL TO CLEAR CUT OUT
6. ADD 6 x 8 CUTOUT TO PANEL
7. ADD ONE S-339 AND MOVE THE OTHER

LEFT ELEVATION

FRONT ELEVATION

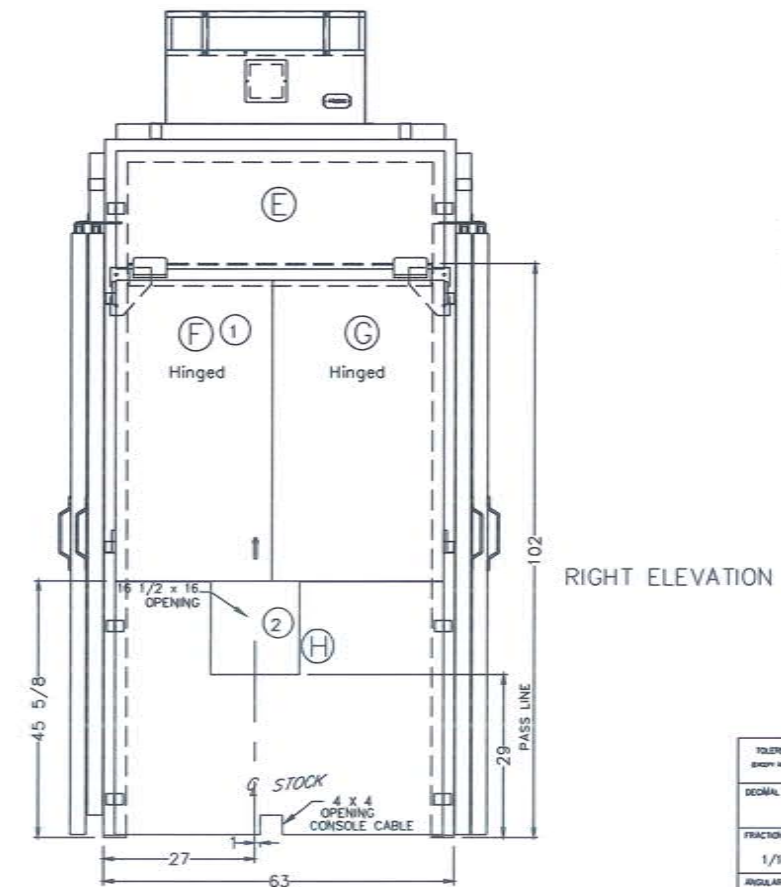
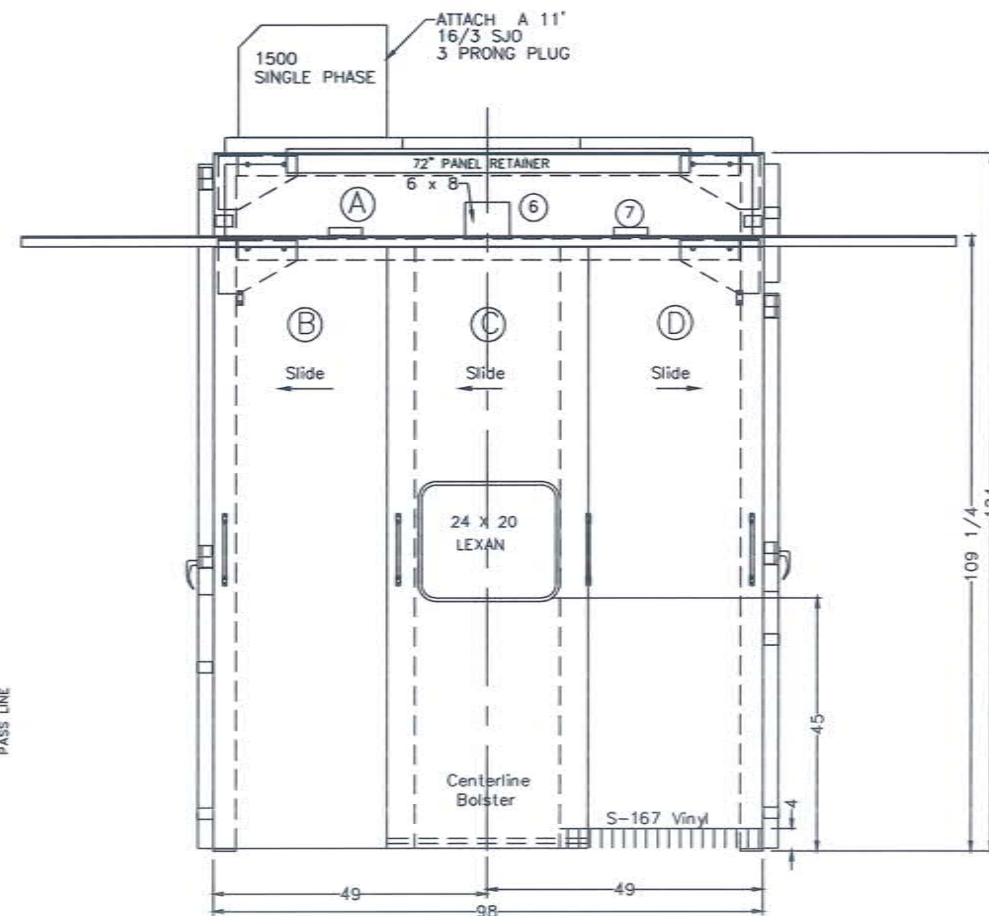
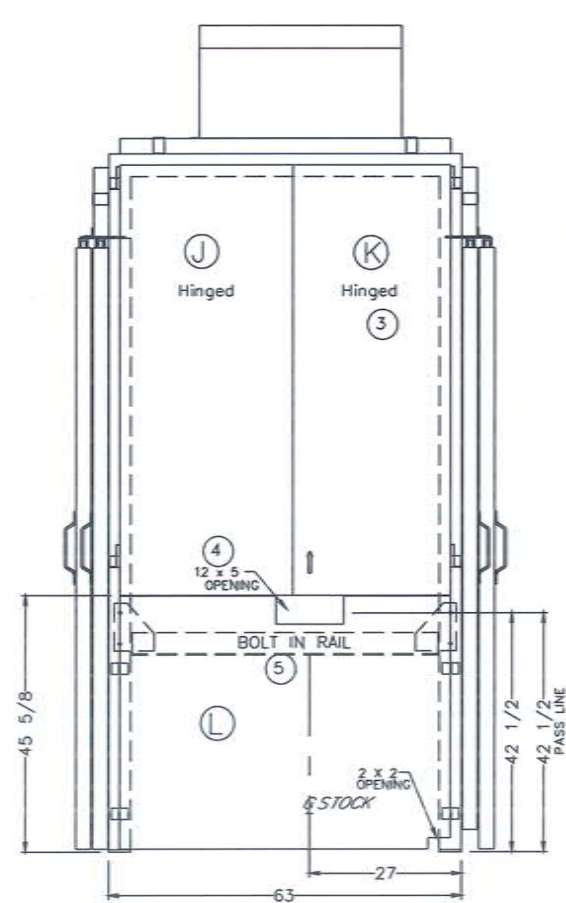
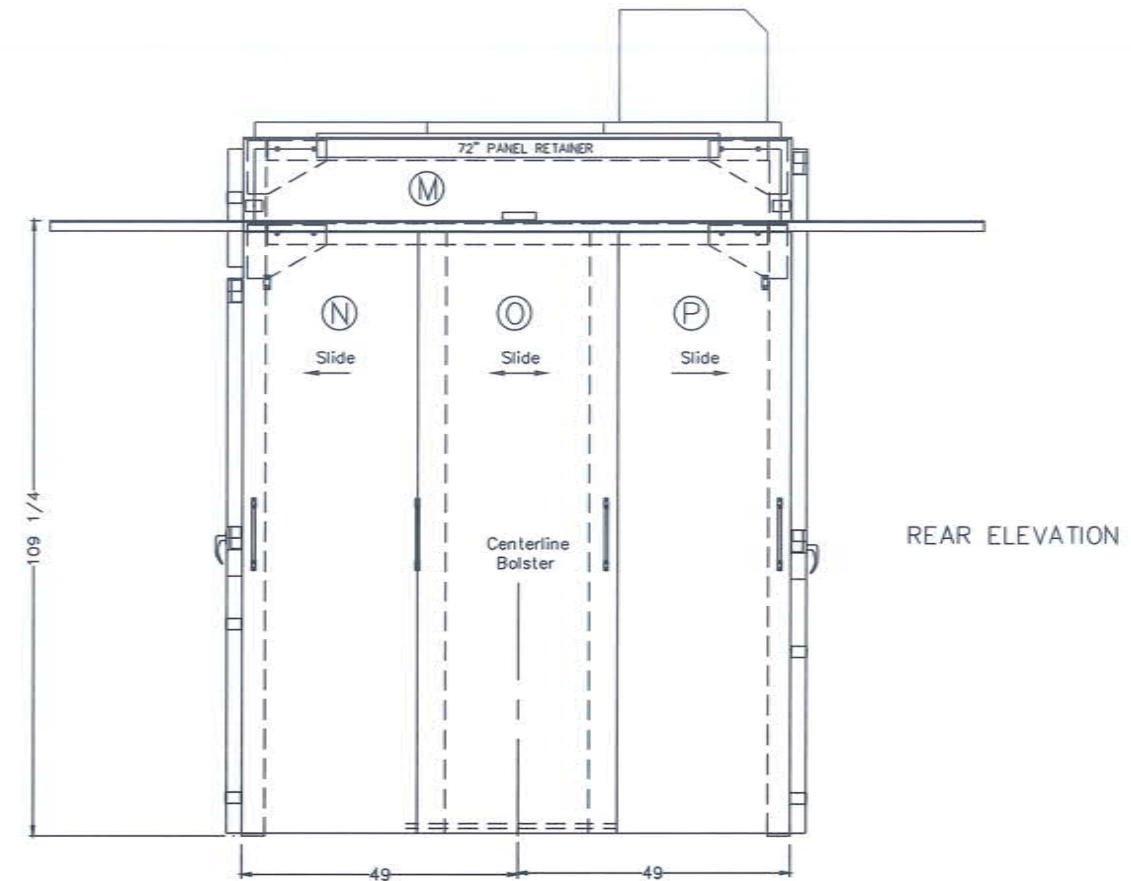
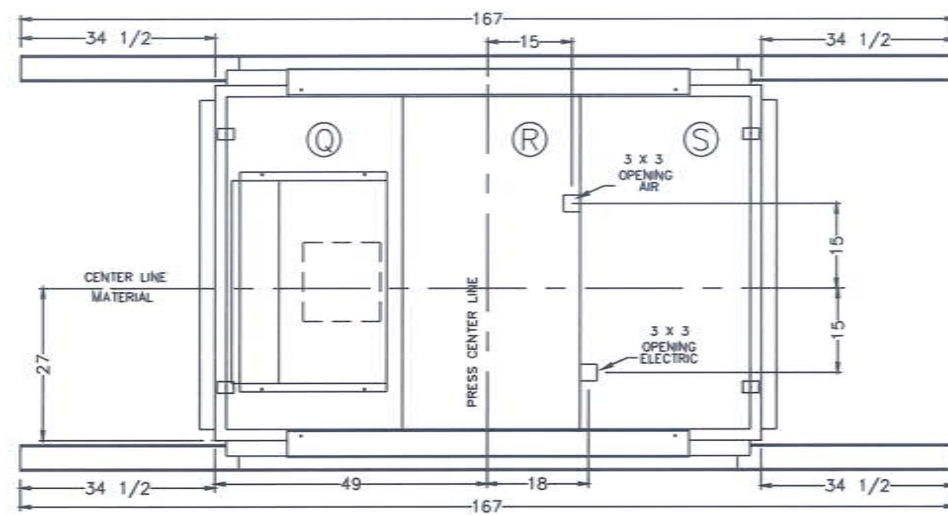
RIGHT ELEVATION

TOLERANCES UNLESS NOTED	THE CARY CORPORATION		
DECIMAL	1/16	SCALE	1/16
FRACTIONAL	1/16	DATE	03/28/86
ANGULAR		DRAWING NUMBER	E-2191-A-R1
		APPROVED BY	J. GRAVES
		TITLE	CLYDE-DEL
		ASSEMBLY	MINSTER P2-45



ALL PANELS ARE 2 3/4" THICK

TOLERANCES UNLESS OTHERWISE SPECIFIED			
INCHES	FRACTIONS	DECIMALS	PERCENTS
1/16"	1/32"	0.015"	1.5%
1/8"	1/16"	0.031"	3.1%
3/16"	3/32"	0.062"	6.2%
1/4"	1/8"	0.125"	12.5%
3/8"	3/16"	0.250"	25.0%
1/2"	1/2"	0.500"	50.0%
3/4"	3/4"	0.750"	75.0%
1"	1"	1.000"	100.0%
1 1/2"	1 1/2"	1.500"	150.0%
2"	2"	2.000"	200.0%
3"	3"	3.000"	300.0%
4"	4"	4.000"	400.0%
6"	6"	6.000"	600.0%
8"	8"	8.000"	800.0%
10"	10"	10.000"	1000.0%
12"	12"	12.000"	1200.0%
14"	14"	14.000"	1400.0%
16"	16"	16.000"	1600.0%
18"	18"	18.000"	1800.0%
20"	20"	20.000"	2000.0%
24"	24"	24.000"	2400.0%
30"	30"	30.000"	3000.0%
36"	36"	36.000"	3600.0%
42"	42"	42.000"	4200.0%
48"	48"	48.000"	4800.0%
54"	54"	54.000"	5400.0%
60"	60"	60.000"	6000.0%
66"	66"	66.000"	6600.0%
72"	72"	72.000"	7200.0%
78"	78"	78.000"	7800.0%
84"	84"	84.000"	8400.0%
90"	90"	90.000"	9000.0%
96"	96"	96.000"	9600.0%
102"	102"	102.000"	10200.0%
108"	108"	108.000"	10800.0%
114"	114"	114.000"	11400.0%
120"	120"	120.000"	12000.0%
126"	126"	126.000"	12600.0%
132"	132"	132.000"	13200.0%
138"	138"	138.000"	13800.0%
144"	144"	144.000"	14400.0%
150"	150"	150.000"	15000.0%
156"	156"	156.000"	15600.0%
162"	162"	162.000"	16200.0%
168"	168"	168.000"	16800.0%
174"	174"	174.000"	17400.0%
180"	180"	180.000"	18000.0%
186"	186"	186.000"	18600.0%
192"	192"	192.000"	19200.0%
198"	198"	198.000"	19800.0%
204"	204"	204.000"	20400.0%
210"	210"	210.000"	21000.0%
216"	216"	216.000"	21600.0%
222"	222"	222.000"	22200.0%
228"	228"	228.000"	22800.0%
234"	234"	234.000"	23400.0%
240"	240"	240.000"	24000.0%
246"	246"	246.000"	24600.0%
252"	252"	252.000"	25200.0%
258"	258"	258.000"	25800.0%
264"	264"	264.000"	26400.0%
270"	270"	270.000"	27000.0%
276"	276"	276.000"	27600.0%
282"	282"	282.000"	28200.0%
288"	288"	288.000"	28800.0%
294"	294"	294.000"	29400.0%
300"	300"	300.000"	30000.0%
306"	306"	306.000"	30600.0%
312"	312"	312.000"	31200.0%
318"	318"	318.000"	31800.0%
324"	324"	324.000"	32400.0%
330"	330"	330.000"	33000.0%
336"	336"	336.000"	33600.0%
342"	342"	342.000"	34200.0%
348"	348"	348.000"	34800.0%
354"	354"	354.000"	35400.0%
360"	360"	360.000"	36000.0%
366"	366"	366.000"	36600.0%
372"	372"	372.000"	37200.0%
378"	378"	378.000"	37800.0%
384"	384"	384.000"	38400.0%
390"	390"	390.000"	39000.0%
396"	396"	396.000"	39600.0%
402"	402"	402.000"	40200.0%
408"	408"	408.000"	40800.0%
414"	414"	414.000"	41400.0%
420"	420"	420.000"	42000.0%
426"	426"	426.000"	42600.0%
432"	432"	432.000"	43200.0%
438"	438"	438.000"	43800.0%
444"	444"	444.000"	44400.0%
450"	450"	450.000"	45000.0%
456"	456"	456.000"	45600.0%
462"	462"	462.000"	46200.0%
468"	468"	468.000"	46800.0%
474"	474"	474.000"	47400.0%
480"	480"	480.000"	48000.0%
486"	486"	486.000"	48600.0%
492"	492"	492.000"	49200.0%
498"	498"	498.000"	49800.0%
504"	504"	504.000"	50400.0%
510"	510"	510.000"	51000.0%
516"	516"	516.000"	51600.0%
522"	522"	522.000"	52200.0%
528"	528"	528.000"	52800.0%
534"	534"	534.000"	53400.0%
540"	540"	540.000"	54000.0%
546"	546"	546.000"	54600.0%
552"	552"	552.000"	55200.0%
558"	558"	558.000"	55800.0%
564"	564"	564.000"	56400.0%
570"	570"	570.000"	57000.0%
576"	576"	576.000"	57600.0%
582"	582"	582.000"	58200.0%
588"	588"	588.000"	58800.0%
594"	594"	594.000"	59400.0%
600"	600"	600.000"	60000.0%
606"	606"	606.000"	60600.0%
612"	612"	612.000"	61200.0%
618"	618"	618.000"	61800.0%
624"	624"	624.000"	62400.0%
630"	630"	630.000"	63000.0%
636"	636"	636.000"	63600.0%
642"	642"	642.000"	64200.0%
648"	648"	648.000"	64800.0%
654"	654"	654.000"	65400.0%
660"	660"	660.000"	66000.0%
666"	666"	666.000"	66600.0%
672"	672"	672.000"	67200.0%
678"	678"	678.000"	67800.0%
684"	684"	684.000"	68400.0%
690"	690"	690.000"	69000.0%
696"	696"	696.000"	69600.0%
702"	702"	702.000"	70200.0%
708"	708"	708.000"	70800.0%
714"	714"	714.000"	71400.0%
720"	720"	720.000"	72000.0%
726"	726"	726.000"	72600.0%
732"	732"	732.000"	73200.0%
738"	738"	738.000"	73800.0%
744"	744"	744.000"	74400.0%
750"	750"	750.000"	75000.0%
756"	756"	756.000"	75600.0%
762"	762"	762.000"	76200.0%
768"	768"	768.000"	76800.0%
774"	774"	774.000"	77400.0%
780"	780"	780.000"	78000.0%
786"	786"	786.000"	78600.0%
792"	792"	792.000"	79200.0%
798"	798"	798.000"	79800.0%
804"	804"	804.000"	80400.0%
810"	810"	810.000"	81000.0%
816"	816"	816.000"	81600.0%
822"	822"	822.000"	82200.0%
828"	828"	828.000"	82800.0%
834"	834"	834.000"	83400.0%
840"	840"	840.000"	84000.0%
846"	846"	846.000"	84600.0%
852"	852"	852.000"	85200.0%
858"	858"	858.000"	85800.0%
864"	864"	864.000"	86400.0%
870"	870"	870.000"	87000.0%
876"	876"	876.000"	87600.0%
882"	882"	882.000"	88200.0%
888"	888"	888.000"	88800.0%
894"	894"	894.000"	89400.0%
900"	900"	900.000"	90000.0%
906"	906"	906.000"	90600.0%
912"	912"	912.000"	91200.0%
918"	918"	918.000"	91800.0%
924"	924"	924.000"	92400.0%
930"	930"	930.000"	93000.0%
936"	936"	936.000"	93600.0%
942"	942"	942.000"	94200.0%
948"	948"	948.000"	94800.0%
954"	954"	954.000"	95400.0%
960"	960"	960.000"	96000.0%
966"	966"	966.000"	96600.0%
972"	972"	972.000"	97200.0%
978"	978"	978.000"	97800.0%
984"	984"	984.000"	98400.0%
990"	990"	990.000"	99000.0%
996"	996"	996.000"	99600.0%
1002"	1002"	1002.000"	100200.0%
1008"	1008"	1008.000"	100800.0%
1014"	1014"	1014.000"	101400.0%
1020"	1020"	1020.000"	102000.0%
1026"	1026"	1026.000"	102600.0%
1032"	1032"	1032.000"	103200.0%
1038"	1038"	1038.000"	103800.0%
1044"	1044"	1044.000"	104400.0%
1050"	1050"	1050.000"	105000.0%
1056"	1056"	1056.000"	105600.0%
1062"	1062"	1062.000"	106200.0%
1068"	1068"	1068.000"	106800.0%
1074"	1074"	1074.000"	107400.0%
1080"	1080"	1080.000"	108000.0%
1086"	1086"	1086.000"	108600.0%
1092"	1092"	1092.000"	109200.0%
1098"	1098"	1098.000"	109800.0%
1104"	1104"	1104.000"	110400.0%
1110"	1110"	1110.000"	111000.0%
1116"	1116"	1116.000"	111600.0%
1122"	1122"	1122.000"	112200.0%
1128"	1128"	1128.000"	112800.0%
1134"	1134"	1134.000"	113400.0%
1140"	1140"	1140.000"	114000.0%
1146"	1146"	1146.000"	114600.0%
1152"	1152"	1152.000"	115200.0%
1158"	1158"	1158.000"	115800.0%
1164"	1164"	1164.000"	116400.0%
1170"	1170"	1170.000"	117000.0%
1176"	1176"	1176.000"	117600.0%
1182"	1182"	1182.000"	118200.0%
1188"	1188"	1188.000"	118800.0%
1194"	1194"	1194.000"	119400.0%
1200"	1200"	1200.000"	120000.0%
1206"	1206"	1206.000"	120600.0%
1212"	1212"	1212.000"	121200.0%
1218"	1218"	1218.000"	121800.0%
1224"	1224"	1224.000"	122400.0%
1230"	1230"	1230.000"	123000.0%
1236"	1236"	1236.000"	123600.0%
1242"	1242"	1242.000"	124200.0%
1248"	1248"	1248.000"	124800.0%
1254"	1254"	1254.000"	125400.0%
1260"	1260"	1260.000"	126000.0%
1266"	1266"	1266.000"	126600.0%
1272"	1272"	1272.000"	127200.0%
1278"	1278"	1278.000"	127800.0%
1284"	1284"	1284.000"	128400.0%
1290"	1290"	1290.000"	129000.0%
1296"	1296"	1296.000"	129600.0%
1302"	1302"	1302.000"	130200.0%
1308"	1308"	1308.000"	130800.0%
1314"	1314"	1314.000"	131400.0%
1320"	1320"	1320.000"	132000.0%
1326"	1326"	1326.000"	132600.0%
1332"	1332"	1332.000"	133200.0%
1338"	1338"	1338.000"	133800.0%
1344"	1344"	1344.000"	134400.0%
1350"	1350"	1350.000"	135000.0%
1356"	1356"	1356.000"	135600.0%
1362"	1362"	1362.000"	136200.0%
1368"	1368"	1368.000"</	



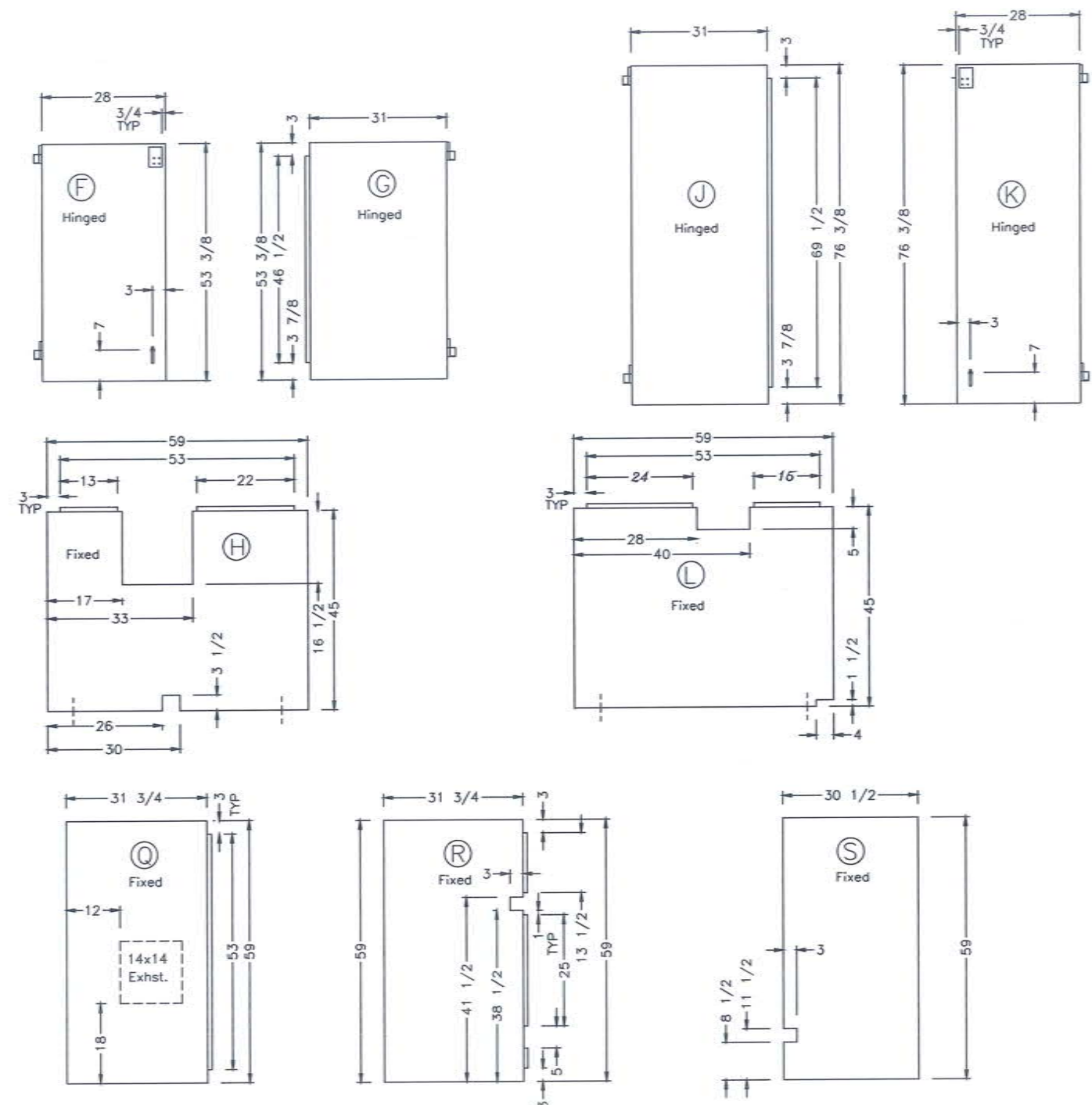
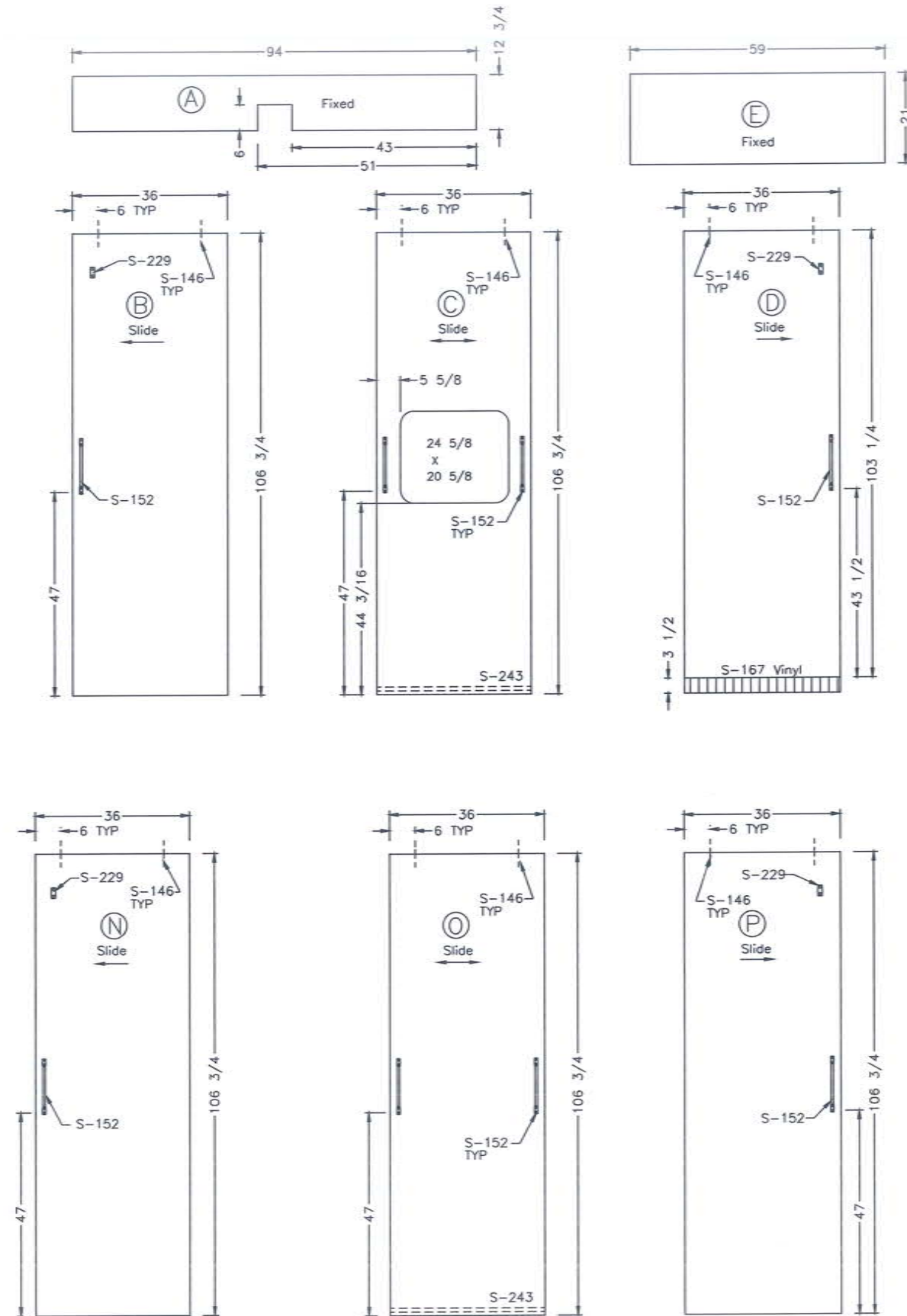
1. PANEL TO BE REMADE PER CHANGES.
2. ADD A 16-1/2 x 16 CUTOUT TO THE PANEL
3. PANEL TO BE REMADE PER CHANGES
4. ADD A 12 x 5 CUTOUT TO THE PANEL
5. ROTATE RAIL TO CLEAR CUT OUT
6. ADD 6 x 8 CUTOUT TO PANEL
7. ADD ONE S-339 AND MOVE THE OTHER

LEFT ELEVATION

FRONT ELEVATION

RIGHT ELEVATION

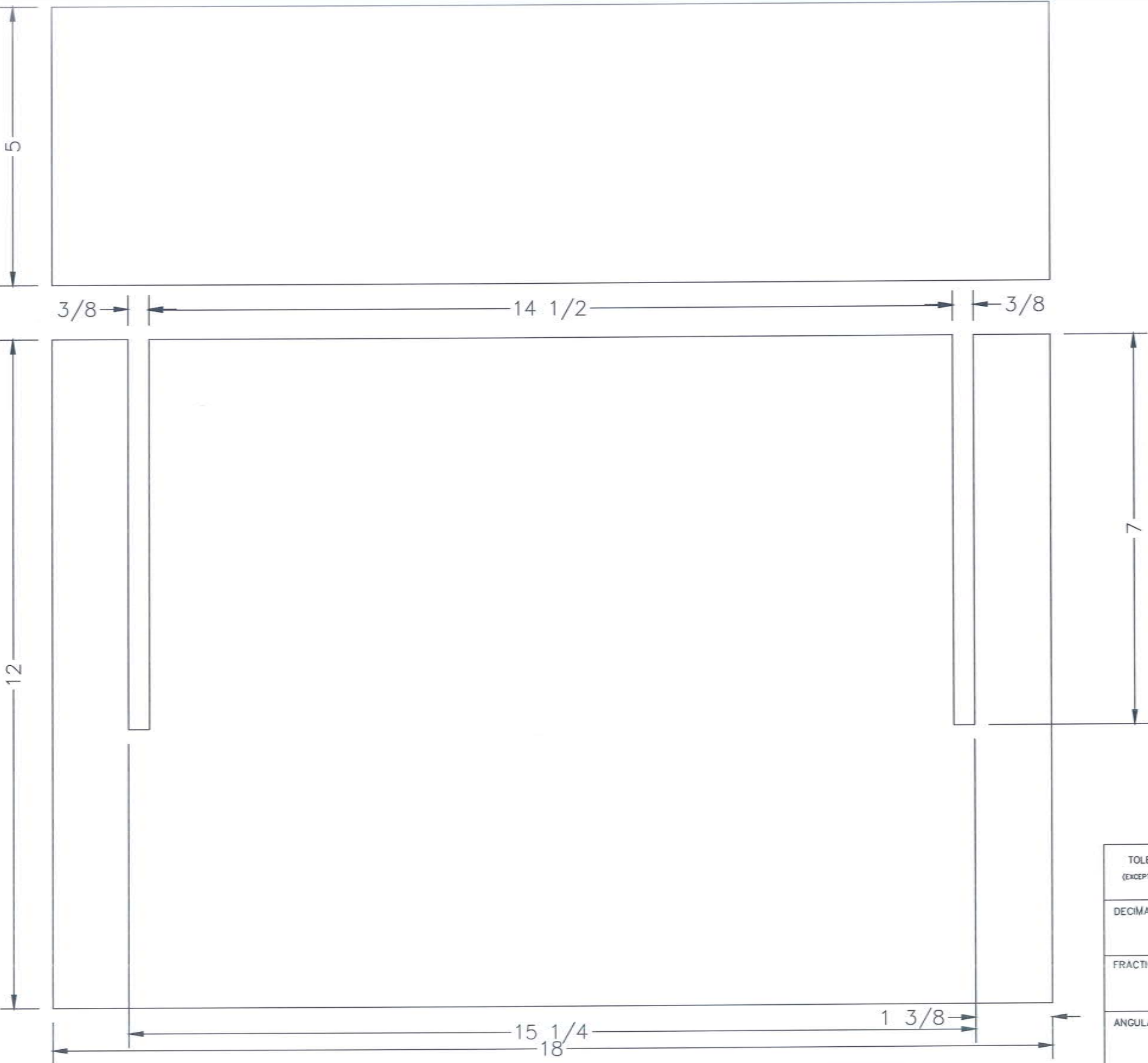
TOLERANCES UNLESS NOTED	THE CARY CORPORATION		
DECIMAL	TITLE CLYDE-DEL	SCALE 1/16	DRAWN BY J. CRAYES
FRACTIONAL 1/16	ASSEMBLY	MINSTER P2-45	
ANGULAR	DATE 03/28/86	DRAWING NUMBER	E-2191-A-R1



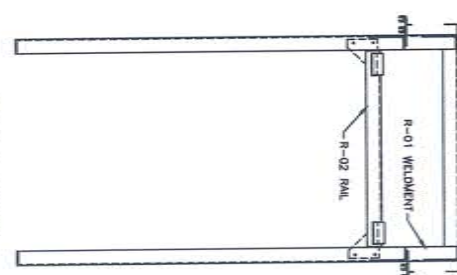
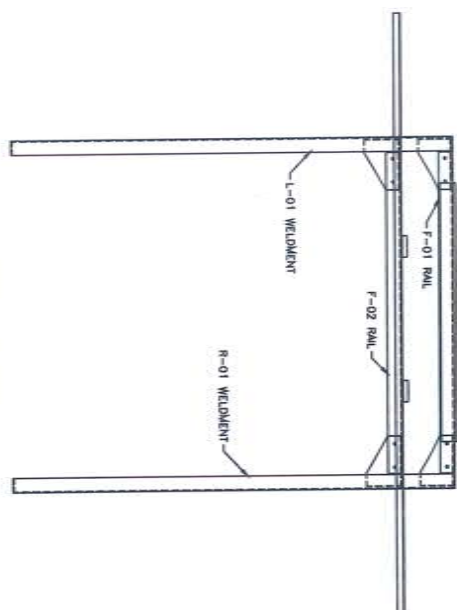
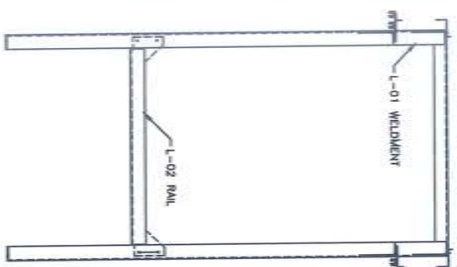
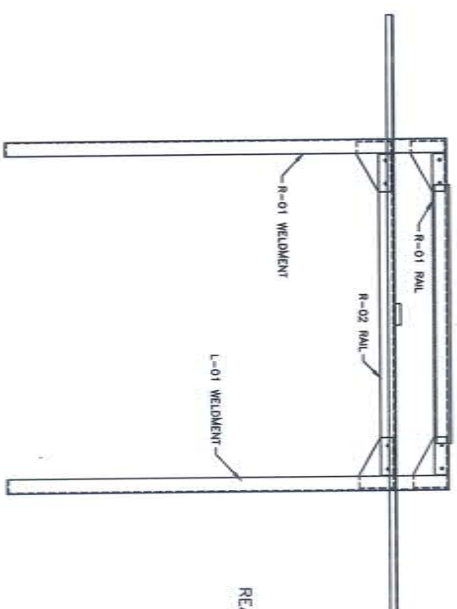
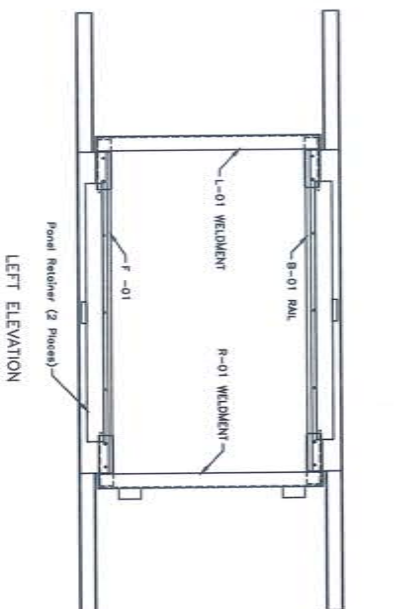
ALL PANELS ARE 2 3/4" THICK

THE CARY CORPORATION			
TOLERANCES UNLESS OTHERWISE SPECIFIED	CUSTOMER	DATE	DRAWN BY
ALL DIMENSIONS IN INCHES FRACTIONAL 1/16"	Cary Corporation	02/20/96	J. ROLLINS
ANGULAR 1/2"	PANELS	DRAWING NUMBER	CHECKED BY
SCALE	DATE	E-2191-P-R1	

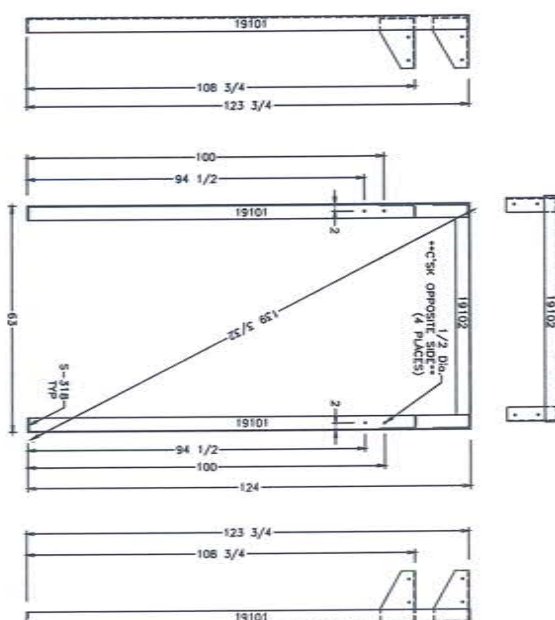
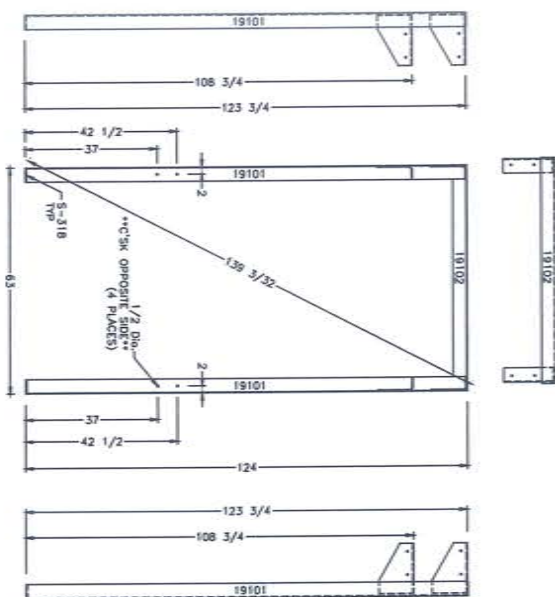
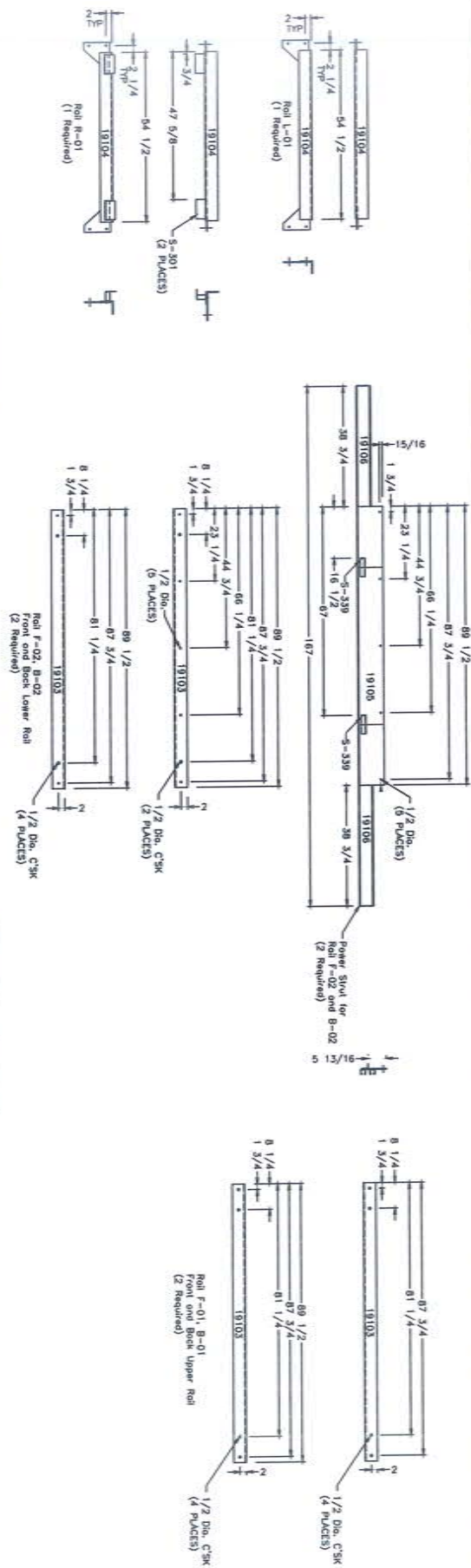
DATE	SYM	REVISION RECORD	AUTH.	DR.	CK.



TOLERANCES (EXCEPT AS NOTED)	The Cary Corporation			
	DECIMAL	TITLE	SCALE	DRAWN BY R. Murray
		Metalform 96	1/2	APPROVED BY
FRACTIONAL	Catenary Cover Plates			
ANGULAR	DATE	DRAWING NUMBER		
	03/15/96	E-2191-L1		

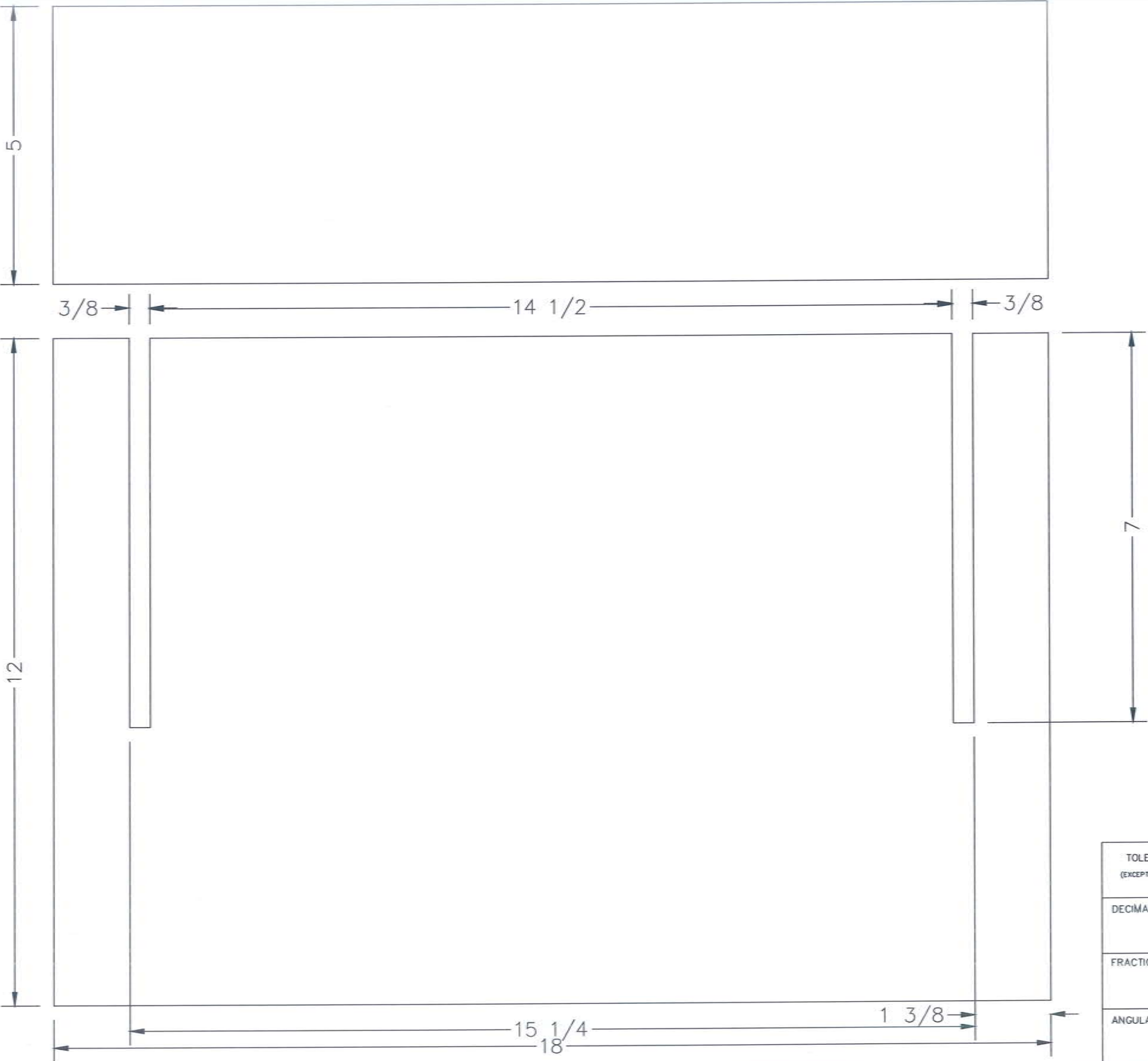


<i>THE CARY CORPORATION</i>					
STANDARD FORM NO. 9000	DATE 1/18	TO <i>FRAIR'S ASSEMBLY</i>	BY <i>MEL FRYER JR.</i>	SIGNATURE <i>D. MILLING</i>	TITLE <i>PRESIDENT</i>
		AMOUNT <i>\$-2706.74 - 00</i>	TERMS <i>CASH</i>		

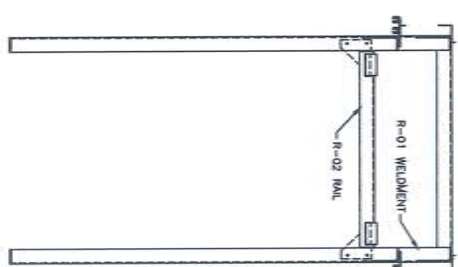
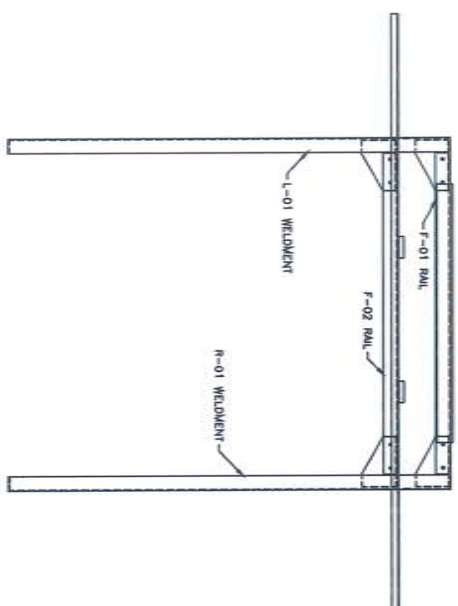
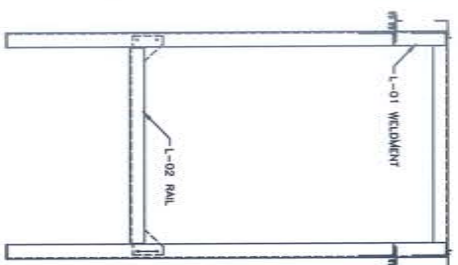
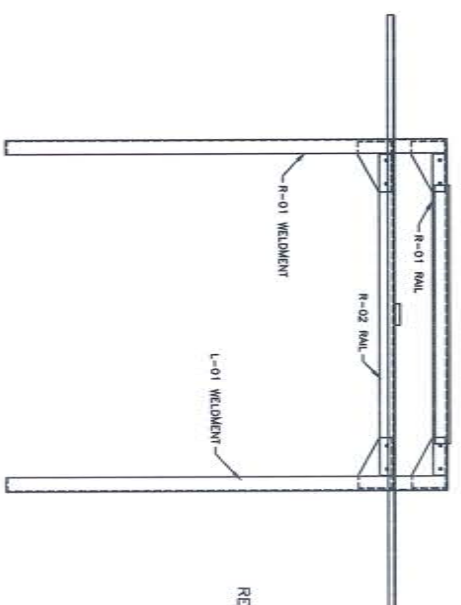
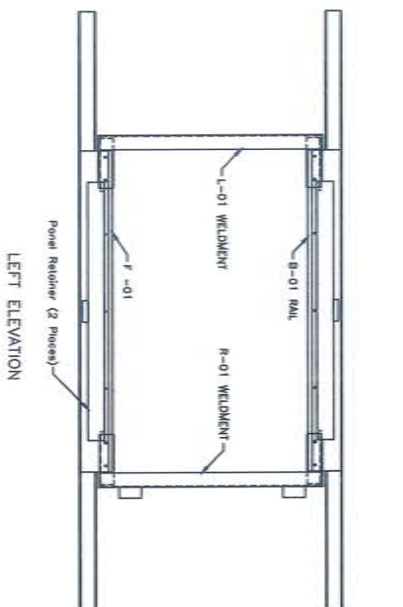


THE CARY CORPORATION	
MODEL NO. 1/16 DATE 02/29/98	TOTAL 1/16 INCHES X MILLING MILLING @

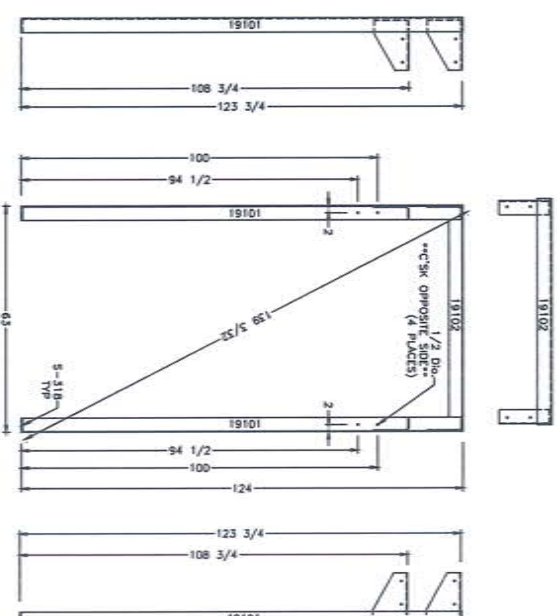
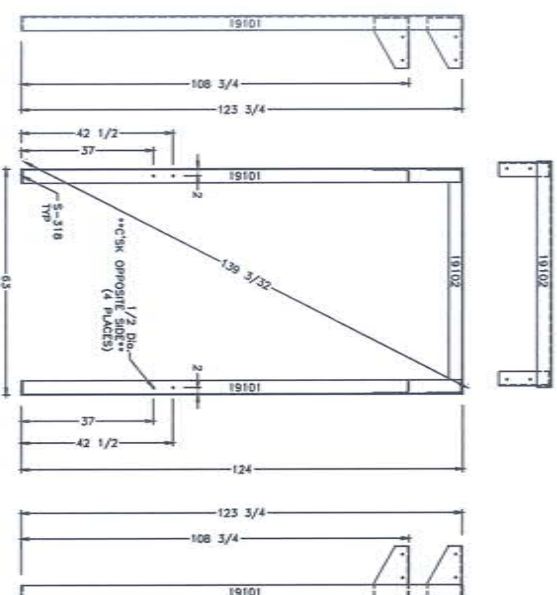
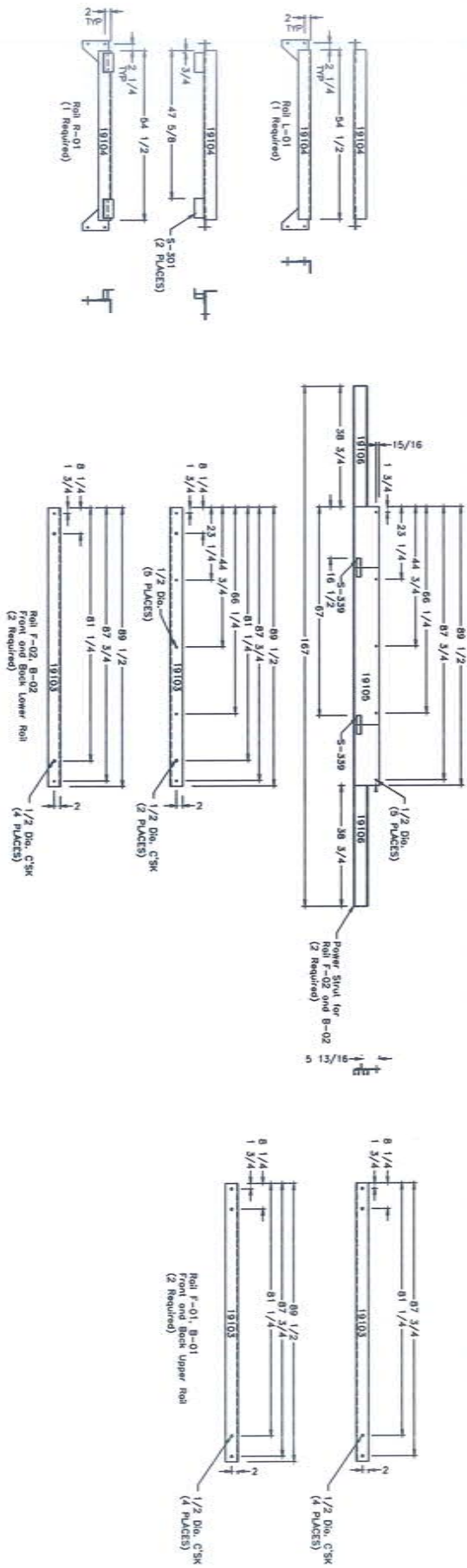
DATE	SYM	REVISION RECORD	AUTH.	DR.	CK.



TOLERANCES (EXCEPT AS NOTED)	The Cary Corporation		
DECIMAL	TITLE	SCALE	DRAWN BY
	Metalform 96	1/2	R. Murray
FRACTIONAL	Catenary Cover Plates		
ANGULAR	DATE	DRAWING NUMBER	
	03/15/96	E-2191-L1	



THE GARY CORPORATION	
REGISTRATION NUMBER 1/16	TOTAL 1/16 ISSUED TO J. MILLER
PRATT ASSEMBLY	
DATE	DATE VALUE
01/20/98	01-2011-PA-01



DATE OF BIRTH		SEX		MARRIED TO A U.S. CITIZEN	
Males		Male		Yes or No	
Females		Female		Yes or No	
1/16		1/16		1/16	

THE CLARY CORPORATION

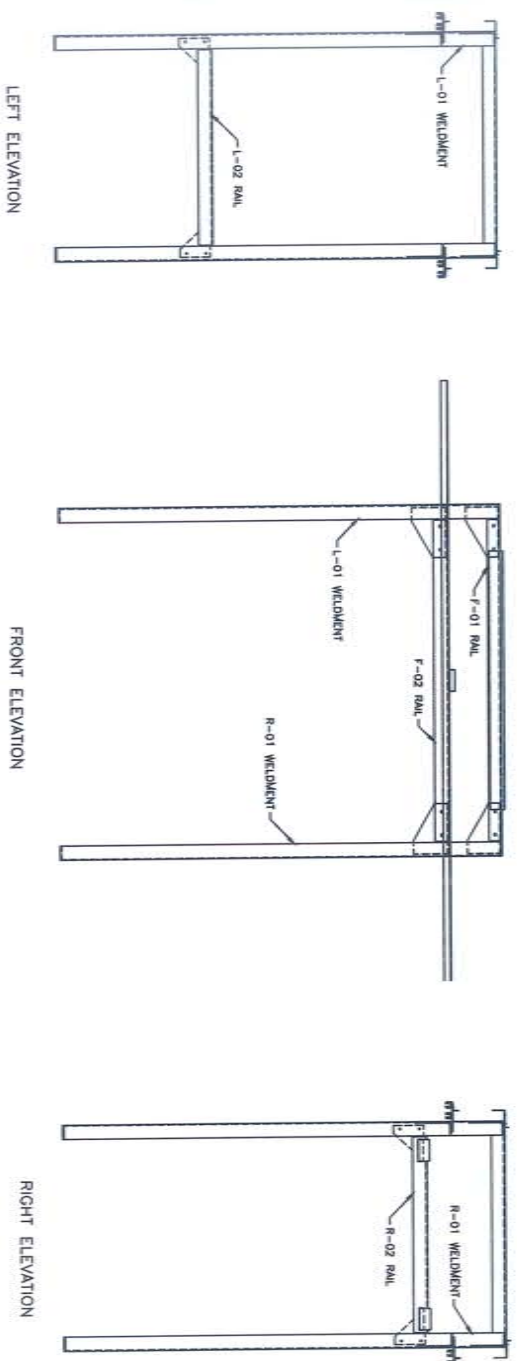
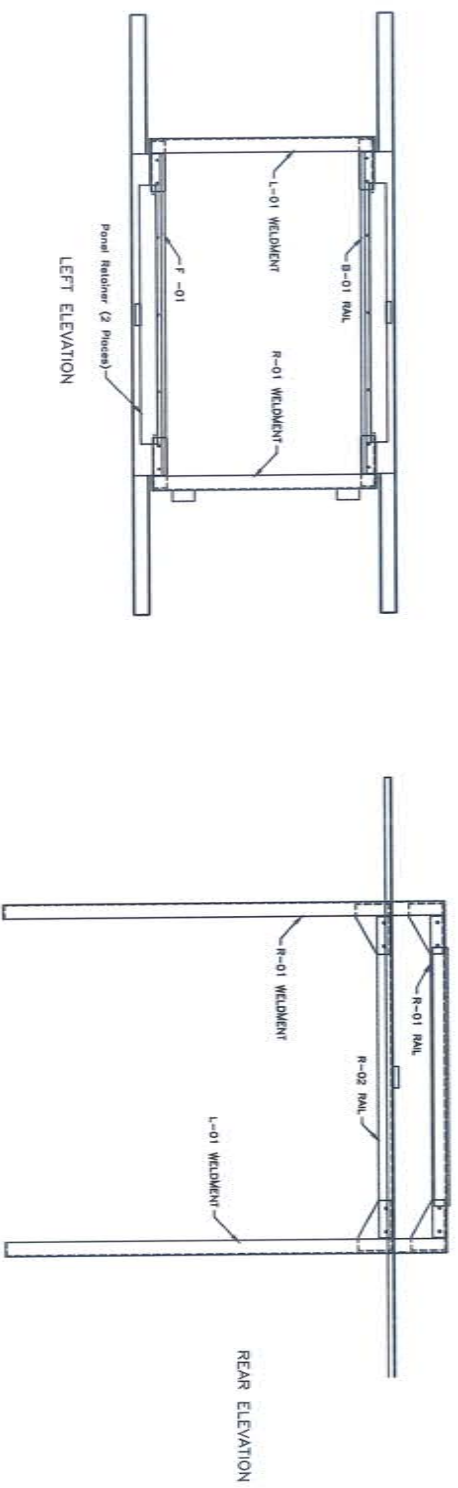
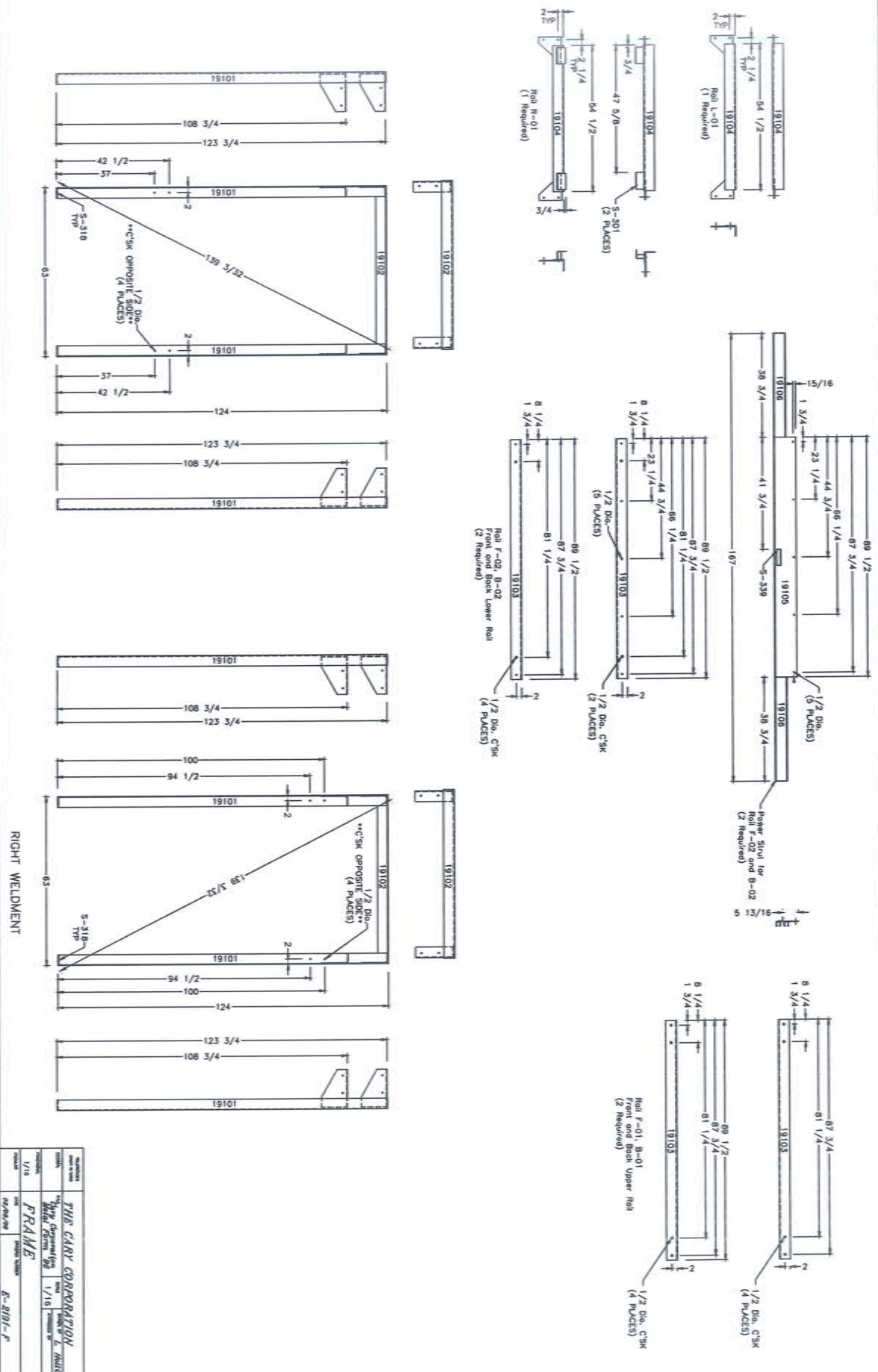
My dependent's
Maid Form #2

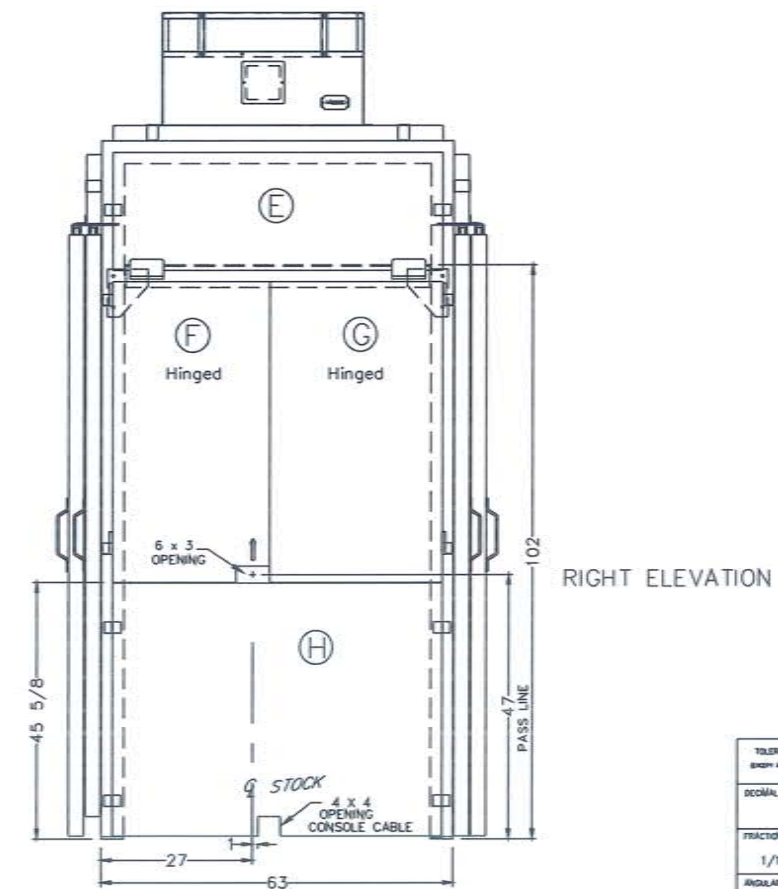
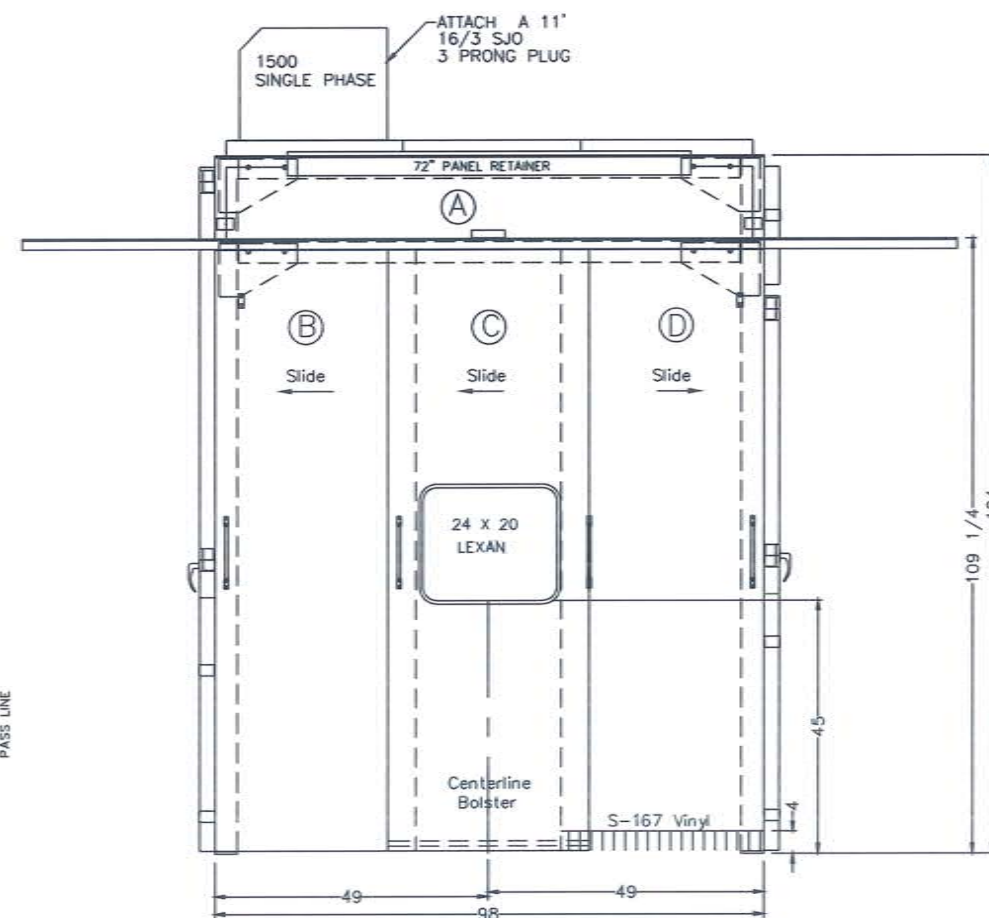
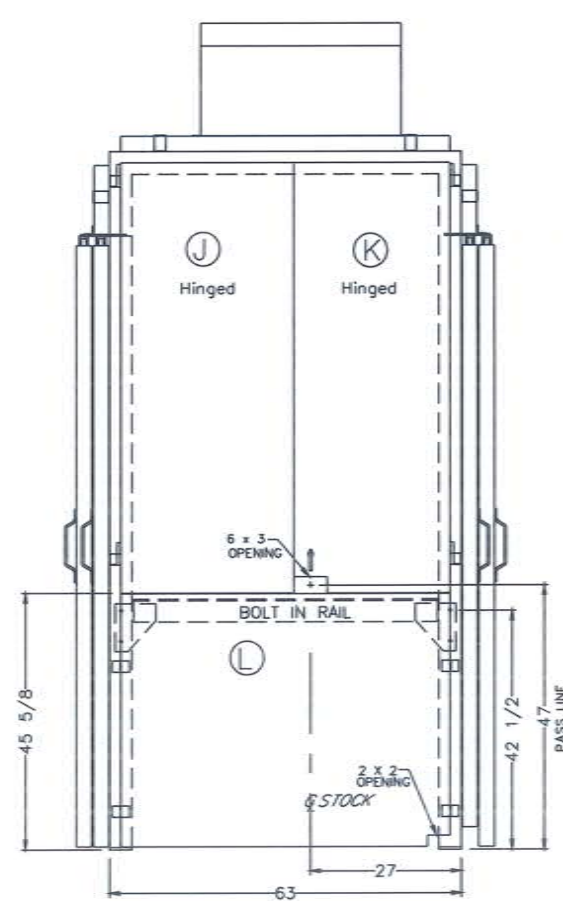
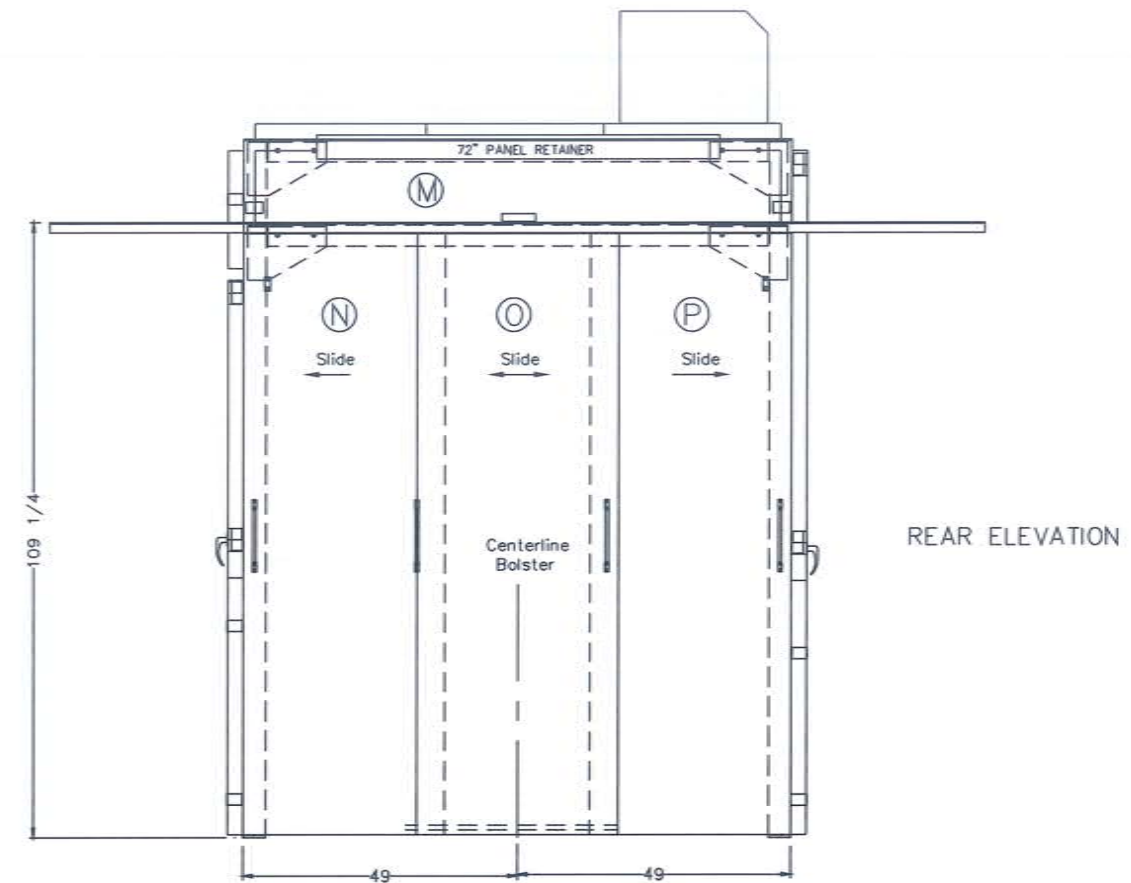
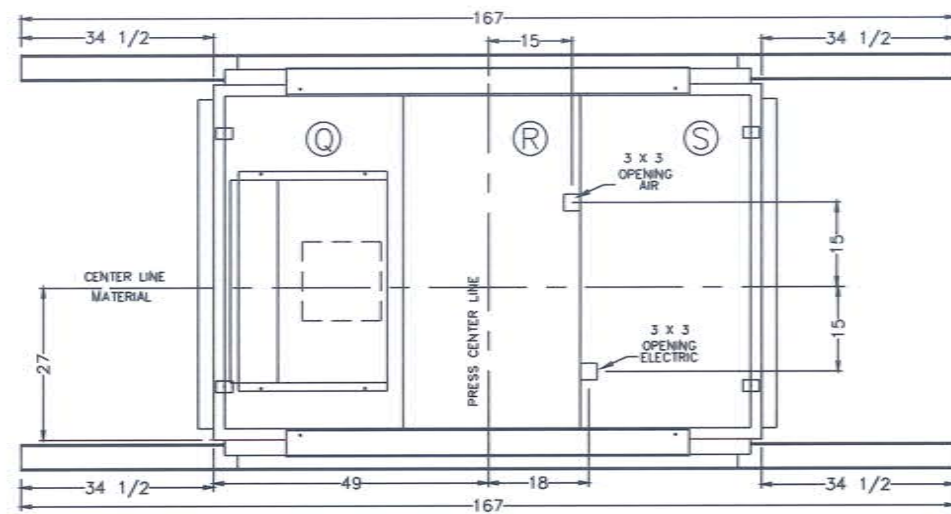
F.R.A.M.E.

DATE 02/20/98

ISSUE VALUE

8-1104-A-10

[illegible]

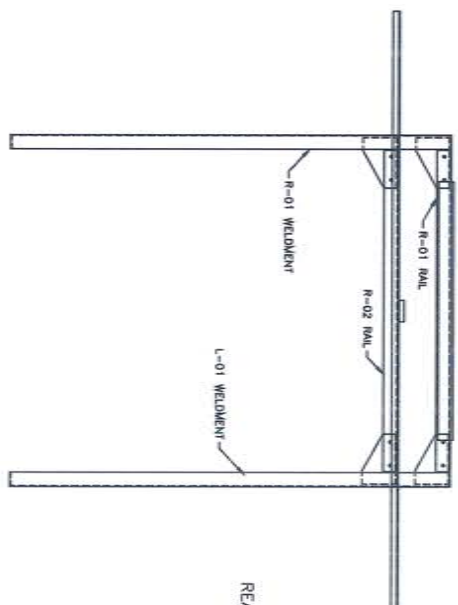
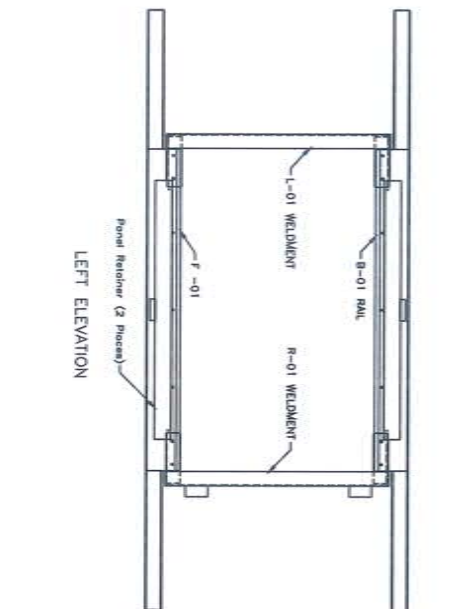


LEFT ELEVATION

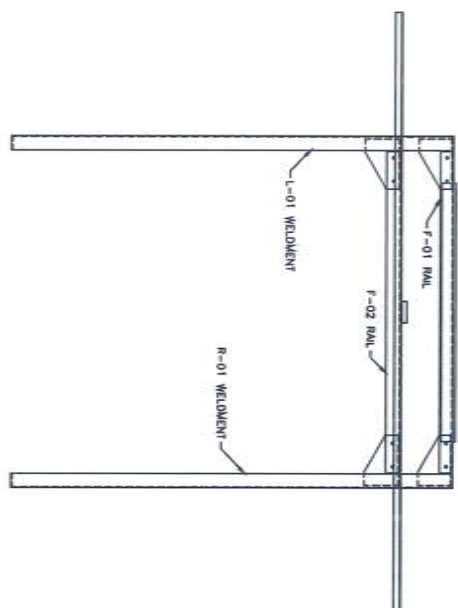
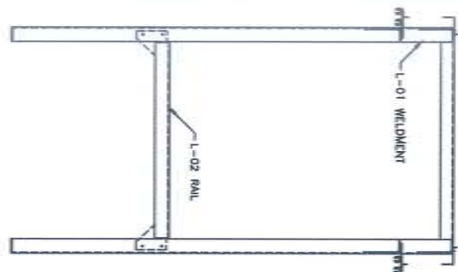
FRONT ELEVATION

RIGHT ELEVATION

TOLERANCES UNLESS OTHERWISE SPECIFIED	THE CARY CORPORATION		
DECIMAL	REL. Cary Corporation Metal Form '96	SCALE 1/16	DRAWN BY J. CRAYES
FRACTIONAL	ASSEMBLY	MINSTER P2-45	APPROVED BY
ANGULAR	DATE 02/12/96	DRAWING NUMBER E-2191-A	

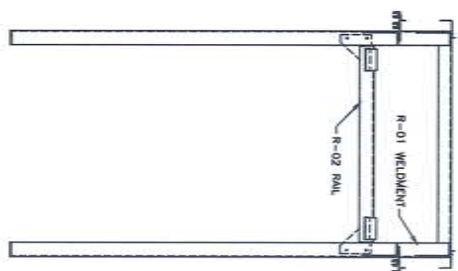


REAR ELEVATION



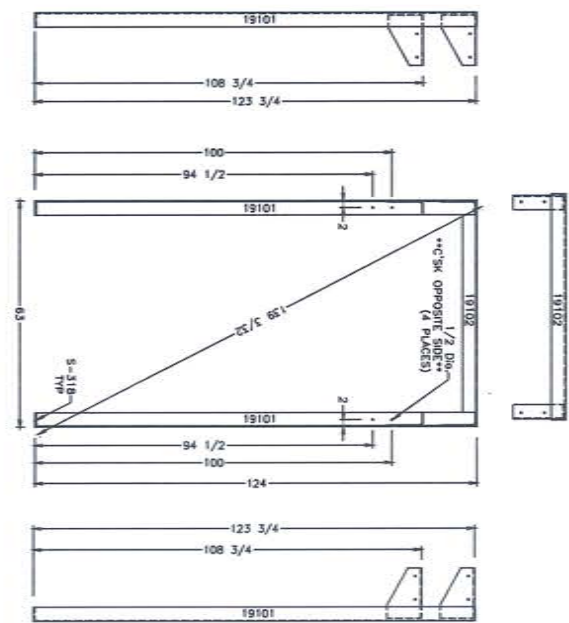
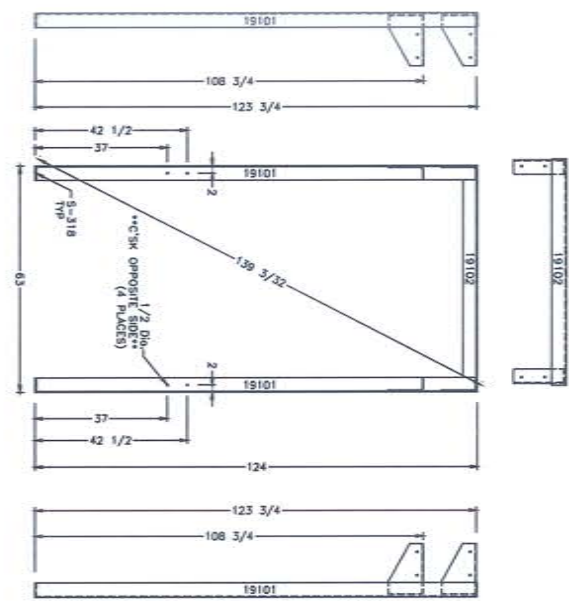
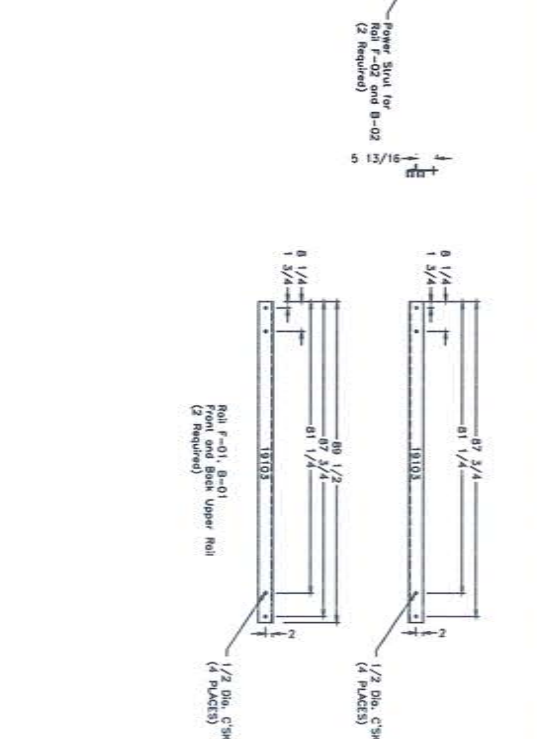
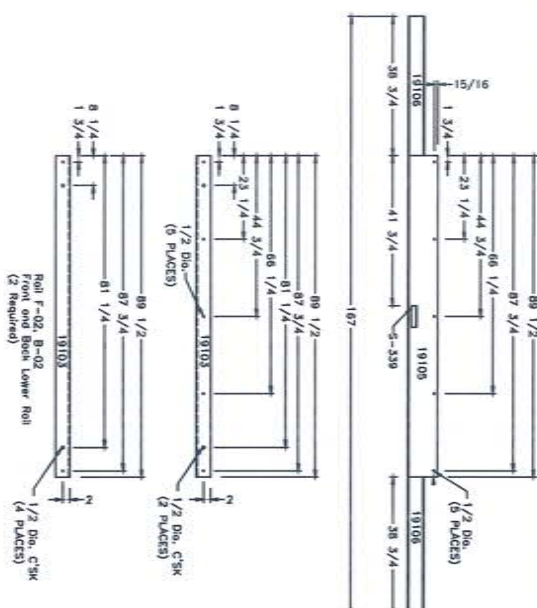
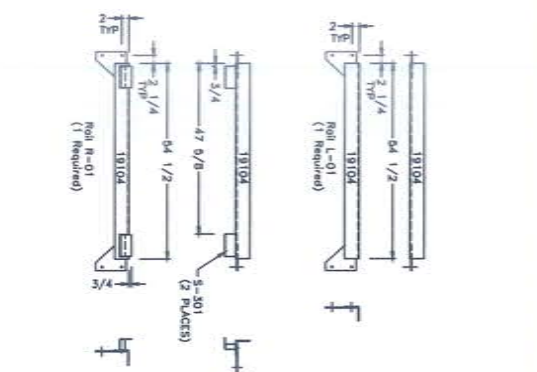
LEFT ELEVATION

FRONT ELEVATION

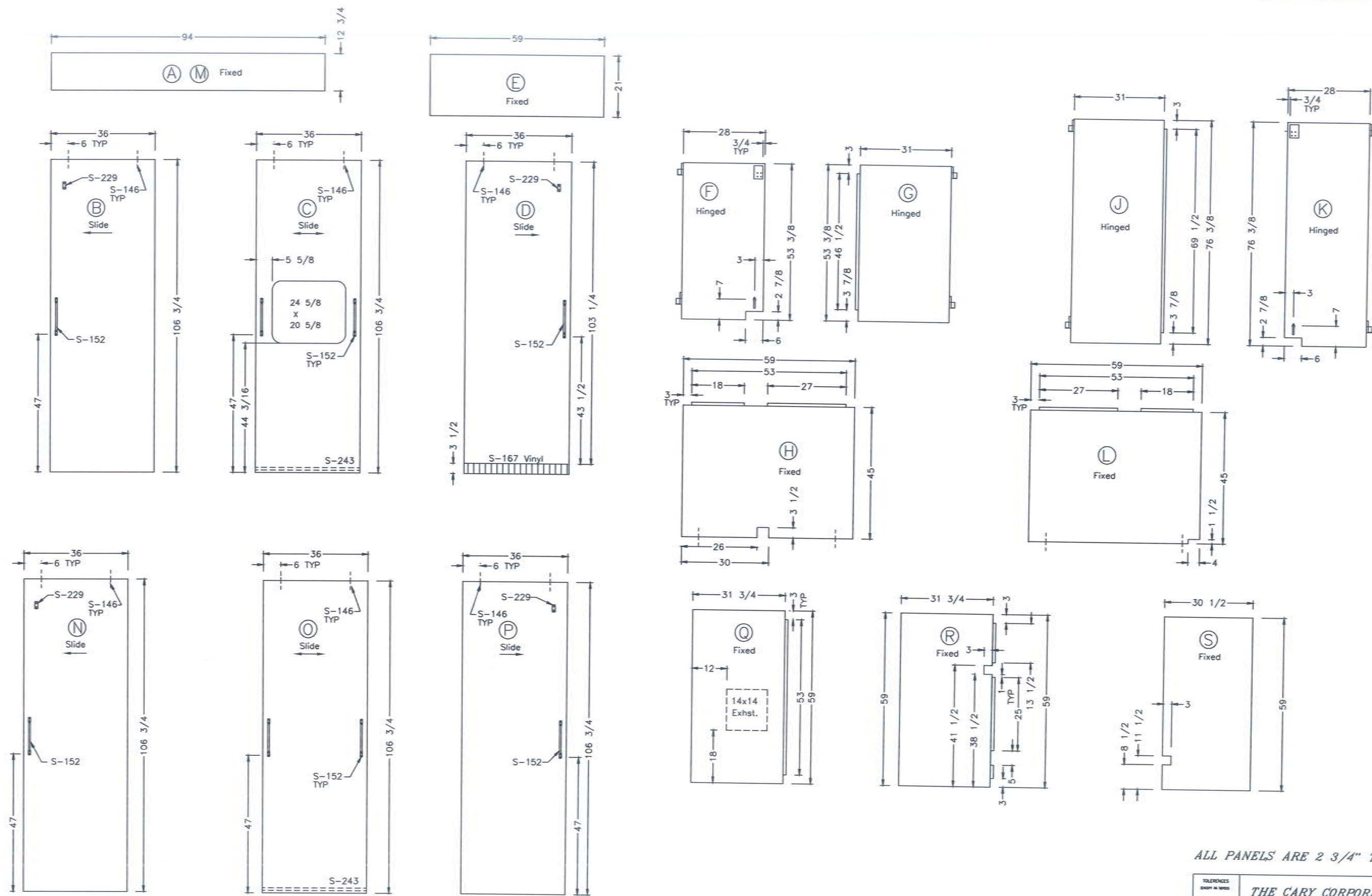


RIGHT ELEVATION

DATE	DESCRIPTION	BY	CHKD
02/12/00	THE CAR CORPORATION	1/16	1/16
02/12/00	FRAME ASSEMBLY	1/16	1/16
02/12/00	FRAME ASSEMBLY	1/16	1/16



DATE	DESCRIPTION	BY	CHKD
02/12/00	THE CAR CORPORATION	1/16	1/16
02/12/00	FRAME ASSEMBLY	1/16	1/16
02/12/00	FRAME ASSEMBLY	1/16	1/16



ALL PANELS ARE 2 3/4" THICK

TOLERANCES SHOWN IN INCHES			
DECIMAL	1/16	THE CARY CORPORATION	DATE
FRACTIONAL	1/16	Cary Corporation Metal Form '96	SCALE
ANGULAR	1/16	PANELS	1/16
DATE		DRAWING NUMBER	
02/12/96		E-2191-P	